AUTOMOTIVE DESIGN & MANUFACTURING

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Titles	Number	Percentage	Number of Employees	Number	Percentage	Annual Revenues	Number	Percentage
Executive management	1,982	12.5%	Less than 10	545	3.6%	Less than $5M	776	5.0%
IT	866	5.5%	10 to 50	1,139	6.7%	$5M to $50M	1,240	8.1%
Production/Operations	6,254	39.5%	50 to 100	961	6.2%	$50M to $200M	1,304	8.7%
Product Development	4,426	27.9%	100 to 500	2,687	16.1%	$200M to $500M	1,127	6.1%
Purchasing	1,136	7.2%	500 to 1000	1,644	10.4%	$500M to $1B	1,952	11.9%
Supply Chain	1,181	7.5%	1000 to 5000	3,497	22.4%	$1B to $5B	3,451	21.6%
			Over 5000	5,372	34.6%	More than $5B	5,995	38.6%
Totals	**15,845**	**100.0%**		**15,845**	**100.0%**		**15,845**	**100.0%**