

www.petfoodindustry.com

Cutting carbon footprints: 5 **steps**

Natural sales rising

Keep a lid on it: Packaging integrity

Cosmol petfoods

Roman Versch of Seasons Pet Foods Co., p. 24

Digital version at www.petfoodindustry-digital.com



A unique network of sales and industrial facilities (11 plants)

The worldwide palatability company

SPF North USA Phone +1 715 926 3841 sales@spf-usa.com

SPF South USA sales@spf-usa.com

Phone +54 34 884 61 888 Phone +55 19 3583 9400

SPF Colombia sales office SPF México For The Andean Countries Phone 00 57 1 341 7003 Info@spf-mexico.com

SPF Do Brasil

consultas@spf-argentina.comar infos@spfbrasil.com.br

Phone +52 442 221 57 62

SPF Australia Phone +61 2 4964 4399 contact@spfaus.com

SPF China sales office Phone +86 21 52 39 29 76 contact@spf.com.cn

Europe

SPF France, Head Office SPF United Kingdom and Research Center Phone +33 (0)2 97 93 80 80 contact@spf-diana.com

SPF España Phone +34 973 18 42 04 Informacion@spf-espana.com

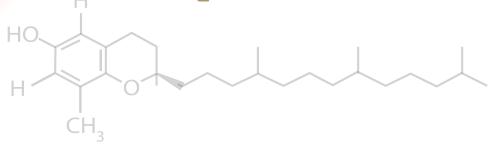
Phone +44 1302 391 026 info@spf-uk.co.uk

SPF Hungary Phone +36 30 63 60 774 spf@spf-hungary.com

www.spf-diana.com

INTRODUCING

Gon® Premium



Extend your shelf life, Increase your profits.



A naturally-sourced, higher delta tocopherol antioxidant, designed to further increase your products' shelf life.

Visit our booth at Pet Food Forum April 15th -16th or call us today!





March 2008 🗕 Volume 50, Number

Features

24 Unleashing seasonal petfoods



Industry veteran Roman Versch thinks pets and pet owners are ready for winter and summer formulas.



52 Cutting carbon footprints: 5 steps

By Colin Mair

How to investigate and implement a low carbon footprint agenda.

56 Natural sales rising

By Debbie Phillips-Donaldson

US sales of natural and organic petfood are growing at double-digit rates.

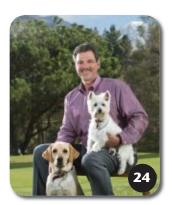
60 Keep a lid on it

By lessica Taylor Bond

Packaging testing technology that will protect your products.

Departments

- 6 Editorial Notes By Tim Phillips, DVM
- 64 Petfood Insights By David Dzanis, DVM, PhD
- 66 Ingredient Issues By Greg Aldrich, PhD
- **86** Something to Chew On By Debbie Phillips-Donaldson



On the cover: Roman Versch of Seasons Pet Food Co. with Moose the Lab and Molly.

Photo by Michael Justice (www.michaeljusticephoto.com).

- **8** Industry News
- **18** New on the Shelves
- **20** Feedback
- **70** Market Report

72 — Research Notes

74 — Product News

78 — Market Place

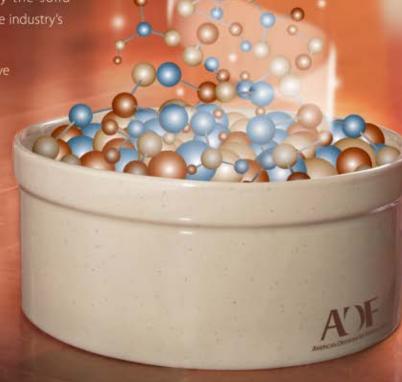
85 — Advertisers' Index

PETFOOD INDUSTRY (ISSN 0031-6245) is published monthly by Watt Publishing Co., 303 N. Main St., Suite 500, Rockford, Illinois 61101-1018 USA. All rights reserved. Reproduction in whole or part without written permission is strictly prohibited. PETFOOD INDUSTRY and its logos are registered trademarks of Watt Publishing Co. POSTMASTER: Send address changes to: PETFOOD INDUSTRY, 303 N. Main St., Suite 500, Rockford, Illinois 61101-1018 USA. Periodical postage paid at Rockford, Illinois 611101-1018 and additional post offices. Canada Post International Publication Product Mail Code 1686232.

We have petfood ingredients down to a science!

Developing unique science-based technologies and supplying novel products tailored to meet the specific needs of the petfood industry has been ADF's mission for over 25 years. Our expertise in processing has provided the petfood market with a consistent supply of high quality protein ingredients. Along the way, our focus has always centered on ingredients of uncompromising quality backed by the solid application of science and the skill of the industry's finest customer care team.

Creating a brand your customers will love means formulating with ingredients you can trust. And that trust begins with protein ingredients from ADF.



AMERICAN DEHYDRATED FOODS, INC.

ADF has a complete line of spray-dried protein products for your petfood formulations:

GRANULATED EGG | COOKED CHICKEN MEAT | LIVERS (CHICKEN, PORK) | ALLERGEN-FREE PROTEINS | BROTHS | COMBINATIONS OF PROTEINS |

ADF's comprehensive range of products also includes EXTRUDED PROTEIN COMPLEXES and HIGH QUALITY LIQUID CHICKEN FAT

For more information call: 800.456.3447 or visit us at: www.adf.com In Europe, please contact: ADF-CIMA Nutrition nv • +32.56.61.7151 • E-mail: adf@cima.be

All ADF Plants are EU Certified

SUPERIOR A / BRATING

Editorial Notes | comments | BY TIM PHILLIPS, DVM

Drama at the AVMA

t all began for the American Veterinary Medical Association (AVMA) on Friday, March 15, 2007, at 4:15 pm. No, AVMA was not notified by the government, but by a call from a veterinarian employed by Proctor & Gamble (Iams).

"In no time, our phones were ringing off the hook," says Kimberly May, DVM, AVMA's assistant director of professional and public affairs. "The public and the press were calling us and we were receiving E-mails by the hundreds," says May. "People were confused. People were angry. People were panicking. People were sad and grieving. Unfortunately, we had very little information to share in the beginning."

May recently reported on "The veterinarian's role in the petfood crisis" at an ingredient quality conference at the International Feed Expo in Atlanta, Georgia, USA. Following is some of what she had to say.

The front lines

Veterinarians were on the front lines of the recalls in many ways. They got questions from the public, because they



Veterinarians were on the front lines of the recalls in many ways.

were readily available The media called the AVMA. wanting experts on nutrition, kidney disease and quotes from the AVMA. They wanted the AVMA to explain what the government and industry had said, and put everything in context for pet owners.

At the national level, AVMA had a duty to communiLooking for some good that came out of the tragedy, AVMA points to several positive outcomes.



— Tim Phillips

cate as accurately and rapidly as possible with its members and the public. AVMA staff developed a list of recalled products, easily accessible from its website (www. avma.org). Toward the end of the recalls, the list was more than 60 pages long. The AVMA's petfood recall web pages experienced heavy traffic, with page views on one day reaching more than 120,000.

AVMA developed press releases, resources for members and the public, guidelines for treatment and sample collection. One of pet owners' biggest demands was for feeding options, so in cooperation with the American College of Veterinary Nutritionists, AVMA developed recipes for homemade pet diets for short-term use

Positive outcomes

At first, veterinarians were out of the loop. "Veterinarians weren't initially invited to play a role in this crisis, we elbowed our way to our place at the table," says May. "We found out through the grapevine about conference calls. We called the FDA directly. We called petfood companies and the Pet Food Institute," she says. "We simply wouldn't go away until they realized we should play a major role in responding to this crisis." Once AVMA was included it did in fact play a major and positive role.

Looking for some good that came out

of the tragedy, AVMA points to several positive outcomes:

- ➤ Increased communication with industry, and industry recognition of the role of veterinarians in animalrelated issues
- ➤ Increased communication with the government and governmental acknowledgment of the role of veterinarians in animal-related issues.
- ➤ Increased cooperation with specialty groups, such as the American Association of Veterinary Laboratory Diagnosticians, the American College of Veterinary Nutritionists and the American College of Veterinary Pathologists.
- > Federal legislation to improve petfood safety and speed recognition of problems.
- ➤ Increased industry recognition of the power of human-pet bonds.
- ➤ Industry-developed recommendations for increased communication and cooperation.

Also, says May, a key outcome is that the AVMA is determined it will no longer wait to be invited to the table when animal issues are at stake.

Dr. Phillips is the editor of Petfood Industry *magazine*. He can be reached at Tel: +1.815.734.5644, E-mail: tphillips@wattnet.net.

Discover.











When it comes to weighing and packaging, discover the solutions WeighPack offers your pet project. Choose from a variety of simple stand alone machines to completely integrated systems. Call 1-888-934-4472 or visit weighpack.com. Discover great machines, great people and great pets.



Expect MORE



Industry News

Quick hits

- Dinnissen Process Technology has launched its new website, www. dinnissen.nl.
- Nature's Logic has established new US distribution with Veterinary Service Inc. for Southern California and Nevada, as well as with Premier Distributing covering Missouri and Arkansas
- **DuPont Liquid** Packaging Systems has sold its performance films business segment and its Whitby, Ontario, Canada operating facility to Exopack Performance Films
- Procter & Gamble Co. and NBC Universal have partnered together to launch www. petside.com, an online site for dog and cat owners
- Pets at Home is exploring a possible sale or initial public offering after doubling profits over the past three years under the ownership of buyout firm Bridgepoint.

Petfood supplier firms indicted

Two Chinese businesses and a US company were federally indicted in February in reaction to the spring 2007 petfood recalls. Xuzhou Anying Biologic Technology Development; Suzhou Textiles, Silk Light Industrial Products Arts and Crafts I/E: and ChemNutra were charged in two separate but related indictments.

One of the indictments charges Xuzhou Anying Biologic and Suzhou Textiles with 13 felony counts of introduction of adulterated food into interstate commerce and 13 felony counts of introduction of misbranded food into interstate commerce. The indictment also names Mao Linzhun, Xuzhou's owner, and Zhen Hao Chen, Suzhou's president.

The US side

ChemNutra and company owners Sally Quing Miller and her husband, Stephen S. Miller, were charged with 13 misdemeanor counts of introduction of adulterated food into interstate commerce. 13 misdemeanor counts of introduction of misbranded food into interstate com-

merce and one felony count of conspiracy to commit wire fraud.

Theindictments allege that Suzhou Textiles mislabeled 800 metric tons of tainted wheat gluten manufactured by Xuzhou to avoid inspection in China. Suzhou then did not properly declare the

contaminated product it shipped to the US as a material to be used in food. the indictment states.

It also says the shipment was falsely declared to the Chinese government in a way that would avoid mandatory inspection of the company's plants. Xuzhou added the melamine to artificially boost the protein content of the gluten to meet the requirements specified in Suzhou's agreement with

ChemNutra.

Steve Stern, a spokesman for ChemNutra, said, "The Millers deny the allegations by the Justice De-



partment in the strongest terms and look forward to the opportunity to prove their innocence at trial."

The Chinese government is cooperating with the investigation and shut down Xuzhou shortly after its connection to the tainted melamine was discovered. The US, however. doesn't have an extradition treaty with China, meaning there is no legal way to force China to hand over Linzhun or Chen

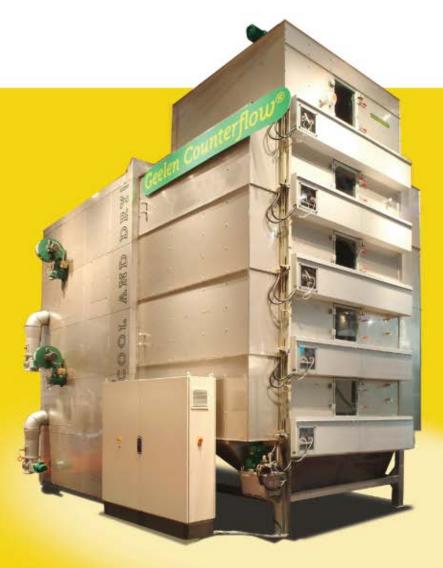
Take the *Petfood Industry* survey!

Does your company have official initiatives and measurable objectives in place for reducing its carbon footprint? Tell us what you think about that and the articles in this issue. Go to www.petfoodindustry.com/monthlysurvey.aspx.

Geelen Counterflow

DRYER MkII

Clean, efficient drying of extruded products



- Highly efficient energy consumption because of counterflow design, internal recirculation and minimal exhaust air
- Zero downtime during change over of product
- Uniform product bed by PLC controlled distributor
- Fire proof insulation between double stainless steel walls
- Gravity driven product flow allows thorough purging between batches
- High drying uniformity by frequent product and air mixing
- · Gas or steam as heat source
- Air flow control at every drying stage
- Fines separation by internal cyclones and central dust collection
- Low maintenance hydraulic discharge system
- Advanced control system with 15 inch colour touch screen, remote access and networking capability
- · Microwave moisture sensor in hopper
- Automatic moisture control regulates discharge air temperature of burners
- Efficiency indicator on control screen
- Worldwide sales and service network
- 24 hour technical support

Some of the above features may be optional.

Geelen CounterflowT + 3 1 - 4 7 5 - 5 9 2 3 1 5
F + 3 1 - 4 7 5 - 5 9 2 7 6 7
info@geelencounterflow.com

Geelen Counterflow USA Inc.
T + 1 - 7 7 2 - 5 5 9 4 3 3 8
F + 3 1 - 4 7 5 - 5 9 2 7 6 7
www.geelencounterflow.com

Geelen Counterflow®

COOL AND DRY!



Brazil Chile Mexico Australia R.P. China

PETFOOD INDUSTRY

Successful start for Interzoo 2008.

Most of the leading companies in the pet supplies industry have already booked a stand at Interzoo 2008, taking place in Nuremberg, Germany May 22-25. 1,100 companies worldwide, including industry leaders, have already registered.

"There are more than 250 new exhibitors from all continents and countries. The present display space already exceeds the space booked at Interzoo 2006," says Klaus Oechsner, president of the German Pet Trade & Industry Association (ZZF), the honorary sponsor of the exhibition.

Interzoo is aimed at buyers from the pet products trade, veterinary surgeons, pet boarding houses, pet grooming salons and official agencies. Over 34,000 trade visitors from 108 countries came to Nuremberg for Interzoo in 2006, including the top buyers from the large trading companies in Germany and abroad.

Name change and top award for GA Petfood Partners. GA Pet Food Partners is the new name for Golden Acres, a manufacturer of private label premium dry petfoods. Ben Helm, sales and marketing director for GA Pet Food Partners, said, "Partnership is what we're about. We work with some of the biggest petfood brands in the world—and some of the smallest ones, too. But, unlike many of our competitors, we don't believe in having our own brands. That's because we see ourselves as a partner, not as a competitor, to our customers."

The rebranding has also coincided with the news that GA Pet Food Partners has been awarded a Grade A from the British Retail Consortium for quality—the highest grade possible. GA Pet Food Partners' new website is www.ga-petfoodpartners.co.uk.





You Could Be Exploring So Much More

Our broad exposure to the industry helps us coordinate the research and development of new potential ingredients and formulate them into marketable products. Our commitment to ingredient technology can work for you.

We are also adept and experienced at developing entirely new propriety ingredients to meet your specifications, with assured confidentiality. Whether you're looking for a new variety, or just want to add some spice to your existing line, call The Peterson Company.



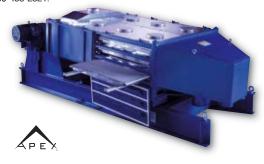


Dry Screening Reaches New Heights

The new APEX™ Screener from ROTEX Global, LLC is the smart solution for dry screening. The APEX delivers higher productivity and lower operating costs with the same efficiency and gyratory-reciprocating motion as the ROTEX® Screener. The new APEX increases up-time with side access doors that enable quick screen changes and cleaning by one person.

To find out how the new APEX™ can increase your productivity, go to rotex.com/apex, or call 1-800-453-2321.









INDUSTRY CALENDAR

April

S M T W T F S
1 2 3 4 5
6 7 8 9 10 11 12
13 14 15 16 17 18 19
20 21 22 23 24 25 26
27 28 29 30

UK Pet Care Forum 2008, April 13, 2008, The Belfry, Wishaw, Sutton Coldfield, United Kingdom. Contact: Marie Petsis, Pet Care Trust, Tel: +01.234.273933, Fax: +01.234.273550, petevents@ petcare.org.uk, www.petcare.

Petfood Forum, April 14-16, 2008, Hyatt Regency O'Hare Hotel, Chicago, Illinois, USA. Contact: Nancy Grossnickle, Watt Publishing Co., Tel: +1.815.734.5674, ngrossnickle@wattnet.net, www.petfood industry.com.

Petfood Focus on Safety, April 16-17, 2008, Hyatt Regency O'Hare Hotel, Chicago, Illinois, USA. Contact: Nancy Grossnickle, Watt Publishing Co., Tel: +1.815.734.5674, ngrossnickle@wattnet.net, www. petfoodindustry.com.

Alltech's International Feed Industry Symposium, April 20-23, 2008, Lexington, Kentucky, USA. Contact: Alltech, symposium@ alltech.com. www.alltech.com.

The 4th International ZooVet-Expo, April 22-24, 2008, International Exhibition Center, 15 Brovarskyi Ave., Kyiv, Ukraine. Tel: +38.044.258.2732, info@troyan.kiev.ua, www. troyan.kiev.ua/en/exhibition/zoovet.

May

S M T W T F S
1 2 3
4 5 6 7 8 9 10
11 12 13 14 15 16 17
18 19 20 21 22 23 24
25 26 27 28 29 30 31

H.H. Backer Spring Trade Show, May 4-6, 2008, Baltimore, Maryland, USA. Contact: H.H. Backer Associates Inc., Tel: +1.312.663.4040, Fax: +1.312.663.5676, hhbacker@ hhbacker.com, www.hhbacker.com.

Interzoo, May 22-25, 2008, Exhibition Centre Nuremberg, Nürnberg, Germany. Contact: WZF Wirtschaftsgemeinschaft, Zoologischer Fachbetriebe GmbH, Tel: +49.911.86.068646, Fax: +49.911.86.068640, interzoo@nuernbergmesse.de, www.interzoo.com.

lune

S M T W T F S
1 2 3 4 5 6 7
8 9 10 11 12 13 14
15 16 17 18 19 20 21
22 23 24 25 26 27 28
29 30

AFIA Feed Industry Institute, June 16-19, 2008, Crowne Plaza Chicago O'Hare, Rosemont, Illinois, USA. Contact: Judy Pilgrim, Tel: +1.703.524.0810, afia@afia.org, www.afia.org.

IFT Annual Meeting and Food Expo, June 26-30, 2008, New Orleans, Louisiana, USA. Contact: Institute of Food Technologists, Tel: +1.312.782.8424, Fax: +1.312.782.0045, info@ift.org, www.ift.org.

A complete listing of 2008 events is available at www.petfoodindustry.com



POET™ Nutrition has assembled the brightest minds in the business to create the Dakota Gold Research Association.® This renowned team of nutritionists has performed numerous DDGS research trials, and has communicated this information to producers through multiple research papers and abstracts – all of which confirm the fact that Dakota Gold® is the smartest choice for your livestock feeding program.



New varieties and packaging drive wet petfood growth

According to www. retailwire.com, growth in the US wet dog food retail sector is coming from smaller cans, and gourmet and premium SKUs. Cans of 6 ounces and less are seeing substantial growth, while 20 ounce cans and larger have recently been on the decline. In terms of price, superpremium and gourmet now comprise just over half of wet dog food sales, with the superpremium segment hitting as much as 10% annual growth in recent years.

The US wet cat food market is being driven by small cans and premium brands as well. Consumers are showing a strong preference for the smaller sized cans. According to www.retailwire.com, the under 5 ounce cans are the fastest growing SKUs, while the 10 ounce and



food, commanding about three-quarters of dollar sales, with only 15% coming from super premium varieties. Package types—particularly multipacks—are also seeing rapid gains in both dog and cat wet food. Single cans and pouches still make up about three-quarters of wet dog and wet cat food dollar sales, but new bundled options for pouches and cans are shifting the balance of sales.

You can always find more news items online!
Visit www.
petfoodindustry.com.

The US wet petfood market is being driven by small cans and premium brands.

What are you waiting for?



PO BOX 60 | 7 Heritage Oak Lane | Battle Creek, MI 49016 | P: 269-979-1600 | F: 269-979-9227 www.thepetersoncompany.com

Last chance to pre-register!

Register online at www.petfoodindustry.com/petfoodforum.aspx.

Petfood Forum 2008

April 14-16, Hyatt Regency O'Hare Hotel, Chicago, Illinois, USA

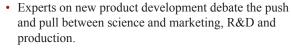
The petfood market continues its rapid pace of growth, despite recent crises. Find out the best opportunities for expansion and how to lead them in your organization!

Petfood Forum 2008 connects you with the people and information you need to continue to advance. This premier event for the petfood industry features plenty of networking opportunities and exciting sessions such as:

- Ingredient popularity and trends.
- · Preventing brand theft.
- Packaging case study.
- The natural and organic markets.
- Sustainability and carbon footprints.
- · Petfood safety management systems.
- · Weight loss through prebiotics.
- Alternative petfoods and the melamine fall-out.
- Ranking the importance of private label worldwide.
- Managing palatability for treats.
- Global trade issues.

Plus! These insightful roundtables:

- Top petfood company CEOs discuss the state of the industry.
- Leading pet retailing executives highlight consumer trends.





Petfood Focus on Safety

April 16-17, Hyatt Regency O'Hare Hotel, Chicago, Illinois, USA

Every petfood company around the world is placing a renewed emphasis on safety and quality. The Petfood Focus on Safety symposium gives you an in-depth look at information you can't afford to miss:

Welcome to Petfand Forum 2008

- · Crisis contingency planning.
- Good purchasing practices.
- Adverse event reporting and preferred vendors.
- Finding the right insurance.
- Case studies on quality/safety programs at a petfood supplier and a manufacturer.
- ISO 22000—the world's most advanced food safety management system

New this year!

A panel discussion on the consumer connection: how best to communicate with consumers, especially during a safety crisis.



Register for both events to save 25% or more!

Turn the page or visit www.petfoodindustry.com/petfoodforum.aspx.

Or contact Nancy Grossnickle at ngrossnickle@wattnet.net or Tel: +1.815.734.5674.







Attendee Registration Form



Or register online at www.petfoodindustry.com/petfoodforum.aspx



Petfood Forum 2008

April 14-16, 2008 Hyatt Regency O'Hare Hotel Chicago, Illinois, USA



Petfood Focus on Safety

April 16-17, 2008 Hyatt Regency O'Hare Hotel Chicago, Illinois, USA

| Petfood Forum | Petfood Focus on Safety | Petfood Focus discounted rate if also registered for Petfood Forum |
|---------------|-------------------------|--|
| US\$975 | US\$715 | US\$575 |

| Choose your event(s): | ☐ Petfood Forum 2008 o | , | ☐ Petfood Focus on Safet | ty only | |
|--|--|----------------------------------|----------------------------|------------|--|
| Please type or print CLEARLY, | | | to appear on your name tag | g): | |
| Name (last, first) | | • | | | |
| Job title | | | | | |
| Address | | | | | |
| State/province | _ Zip/postal code | Count | ry | | |
| Phone | | | | | |
| URL | | | | | |
| Additional attendees | | | | | |
| Organizational function (e.g., ma Industry segment (e.g., manufact Product segment (e.g., dry, wet, Do you subscribe to <i>Petfood Indu</i> | cturer, supplier, government Safety, etc., or equipment, ir | , etc.): ngredients, etc.): _ | | | |
| | ony magazine. (enere one | .) 165 140 | | | |
| Method of payment: | ☐ Check ☐ MasterCard | □ Money orde □ VISA | er ☐ American Express | □ Discover | |
| Name on credit card | | Card number | er | | |
| Signature | Expiration date | | | | |

Registration for Petfood Forum 2008 includes four meals, two receptions and three refreshment breaks; for Petfood Focus on Safety, one reception, one breakfast and one coffee break.

Please return this form with full payment (payable to WATT Publishing Co.—Petfood Forum/Focus 2008)

Petfood Forum/Focus 2008 WATT Publishing Co. 303 N. Main St., Suite 500 Rockford, Illinois 61101-1018 USA Fax +1.815.968-0941

NOTE: Registrations will not be processed without payment. Rate is determined by date payment is received. Prior to March 1, 2008, attendee registration fees are refundable minus a cancellation fee; contact Nancy Grossnickle at ngrossnickle@wattnet.net or Tel: +1.815.734.5674. Substitution of registered personnel is available at no charge. WATT Publishing Co. reserves the right to substitute speakers and change schedule as necessary. If anyone in your party requires special assistance, please contact us.

PLEASE MAKE HOTEL RESERVATIONS DIRECTLY WITH THE HYATT REGENCY O'HARE HOTEL In the US, Canada and territories, call +1.800.233.1234. All others, call +1.847.696.1234. Or visit http://ohare.hyatt.com/groupbooking/chirowapu2008.

Be sure to identify yourself as a Petfood Forum 2008 or Petfood Focus on Safety participant prior to March 26, 2008, to receive our special group rate. Room availability is limited; reservations will be handled on a first come, first served basis.

THIS MONTH ON PetfoodIndustry.com

ake a moment to stop by www.petfoodindustry. com and peruse this month's collection of Online Extras and our regularly updated content:

- For Colin Mair's original, unedited article on cutting carbon footprints, go to www. petfoodindustry.com/carbon.aspx.
- Listen to a conversation with Roman Versch, founder of the Seasons Pet Food Co. Get the audio from the interview at www.petfoodindustry.com/season.aspx.
- Intrigued by the "Natural sales rising" article? Find more petfood research online! Go to www. petfoodindustry.com for market and nutrition research on petfood in the Featured Research and Research Notes on the homepage.
- To view the latest issue of *The Extru-Technician*, a digital newsletter from Extru-Tech Inc., go to www.petfoodindustry.com/extru-technician.aspx.

Supplement makers want own regulatory category

With a new director of the Food and Drug Administration's (FDA) veterinary medicine center and heightened concerns about dietary supplement safety, makers of dietary supplements

for pets are renewing an effort to get FDA to create a separate regulatory category for their products.

Some industry sources say pet supplements are low on the FDA's priority list. The National Animal Supplement Council (NASC) recently submitted to FDA ingredients and accompanying claims that could be part of a regulatory scheme.

Currently animal dietary supplements are considered either food or drugs,

and those considered drugs are technically illegal because they have not been approved. The animal drug industry also wants FDA to crack down on companies that make unsubstanti-

ated health claims.

Pet dietary supplement makers need to be legitimized to get investors to back expanding businesses.

NASC met with FDA officials January 10, 2008. The group submitted to FDA a list of ingredients commonly used in pet health products and statements NASC requires its members use. Also among the ingredients are some that NASC thinks should not be used in petfood or animal health products.

HAMMER IT OUT WITH CPM

Champion Hammermills are built on a solid foundation with the standard features you need. Features that are optional from them come standard from us. Bearing temperature monitor probes, vibration switches, trap key interlock and dynamically balanced rotors are all standard equipment. AR235 abrasion-resistant wear liners come standard too. Raise your standards. Call 800-366-2563 or visit us on the Web to get the right machine for your job.



New on the Shelves

Find more new products at www.petfoodindustry.com. To submit products, contact Jessica Taylor Bond, Tel: +1.847.795.7684, Fax: +1.847.390.7100, jbond@wattnet.net.



K High protein canine treats

Nature's Logic has introduced high animal protein content treats for dogs. The boneshaped treats are available in chicken, duck, lamb or venison flavors. According to the company, the product is gluten free and contains high levels of probiotics and enzymes. www.natureslogic.com

Treats arrive in floor display shippers >>>

Doggie de Lites Inc. offers gourmet dog treats made with 100% USA all-natural human grade ingredients, according to the company. The treats, which come in flavors like Parmesan Cheese, Honey & Oats, Peanut Butter & Wheat Germ, Liver and Mint, are available in three different floor display shippers. One is a 36 count poly bag shipper with three flavors of treats, another is a 36 count gift basket shipper and the other is a 27 count mixed shipper. www.doggiedelites.com





Specially formulated drinks for animals

Special Waters SAS has introduced Water Cat, Water Dog and Water Little in the US. The range of products has been developed by a team of veterinary nutritionists, and according to the company, the bottled water is the world's first specially formulated daily drinks for dogs, cats, guinea pigs, hamsters, rabbits and ferrets. The products contain natural spring water and other organic/natural active ingredients, and contain no added sugar, salt or artificial flavoring, according to Special Waters. www.specialwaters.com

Treatlike supplements for dogs >>>

Animal Tech Labs Inc. offers a line of supplement products, OVN Vitamins, an effervescent vitamin formula for dogs. Developed in partnership with DSM Nutritional Products, the formulas are based on DSM's Optimum Vitamin Nutrition (OVN) supplementation program, which takes into consideration vitamin stability, bioavailability and target fortification levels. The supplements are available in three flavors: natural chicken, natural chicken liver and natural bacon jerky. www.animaltechlabs.com



Something may be missing in their diet. But they won't find it in the refrigerator.



Adding NutraCea's Stabilized Rice Bran Feed Ingredient Technology to your petfood formulations will deliver:

- High Quality Plant Based Fat (20%)
- Essential Fatty Acids
- Natural Palatability
- High Quality Soluble Fiber
- Hypoallergenic Protein
- A Unique Ingredient Technology of U.S. Origin

NutraCea® is now adding value to petfoods in the same way it has for over 10 years in formulated high-end equine diets. Please contact us to find out how we can add value to your petfood formulations!



For more information, contact NutraCea® 1-888-757-7731 www.nutracea.com/pet



Feedback

The high cost of low prices

It's been almost a year since the petfood industry faced massive recalls in North America. Since then there has been a lot of discussion about permanently solving "the problem." Potential solutions are new regulations, new committees, new reporting systems, etc. But the root problem, it seems to me, is that financial markets are forcing petfood manufacturers into a situation of extreme cost control.

I ask myself this: "Is the industry prepared to sacrifice the love for pets, to which everybody in the industry pays at least lip-service, for just that little bit of extra profit?" If so, we need only wait for the next disaster to hit. The consequence will be diminishing consumer

confidence in industrially prepared petfoods: our business! Players in the industry might win financial gain, but the industry will not.

If petfood companies are prepared to shoot themselves in the foot for the sake of the quick buck, they will have lost the right to complain about being crippled.

Marcel Blok, owner Change Stranamics BV The Netherlands

China: a blessing and a curse

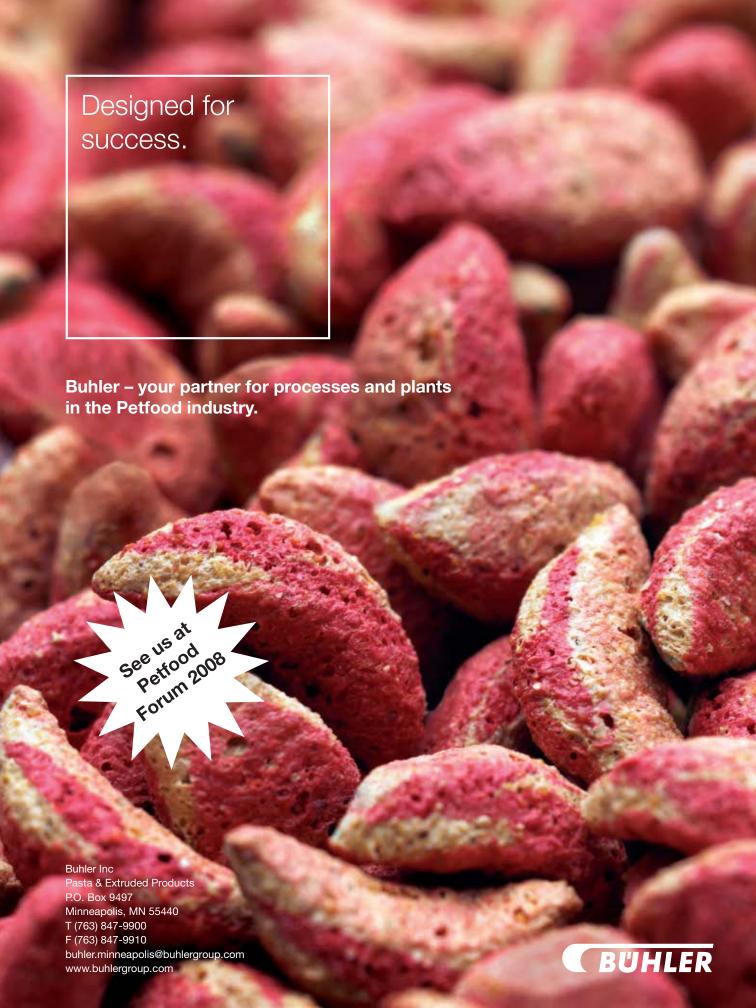
Every month *Petfood Industry* conducts an electronic survey of our readers. (For the current survey, log on to www.petfoodindustry.com/

monthlysurvey.aspx.) In December, we asked respondents if they thought their country's economic relationship with China has been beneficial overall? Of the 55 readers responding, 11 did not have yes or no answers. Of the remaining 44, 50% said yes and 50% said no. Examples of respondents' comments include:

- That's a complicated question. I think Americans have benefited from low-cost products, but have also been lulled into a sense of complacency about product safety.
- ➤ I think so. In both ways, import and export. Switzerland is importing Chinese products at low prices (like everybody else) and Switzerland exports many highly technical and high-quality products to China.







- Yes, but we are getting lazy and not keeping up with China, we are relying on them too much.
- ➤ No, Chinese products flood the Philippine market and we cannot compete with them.
- ➤ With the recalls and lax regulations in China vs. Canada, it

would hurt us to have more dealings with China.

Better enforcement

In January, we asked respondents if new US regulations are needed to ensure petfood safety? Examples of respondents' comments include:

- ➤ We just need better enforcement of existing regulations.
- Yes, because we now have the ability to import from all over the world and all countries do not have the same safety standards for petfood. One must consider cultural aspects because pets are not rated very highly everywhere, so the chance of importing substandard ingredients is very high.
- No. Industry needs to take action—not government.
- Yes, basic safety criteria should be established by the government and exporters should be required to prove they meet those criteria. Then, the buyer can use the documentation to confirm the raw ingredient was tested. This will create a paperwork trail and liability platform for the raw ingredient exporters. If there are problems with the safety of those ingredients and tests reveal deceptive practices, then the government should ban that company from exporting to the US.
- ➤ Absolutely, particularly for imported foods and ingredients. The recent tainted wheat gluten from China is all the rationale I need
- ➤ I think that because of the recalls in 2007, the public is demanding more protective measures. As an industry we must meet these demands.
- Yes. New regulations are needed to win back consumer confidence, but the issues facing our industry come from a lack of enforcing the current regulations.
- No, but the US needs to enforce safety regulations more stringently. Suppliers must comply with US regulations.
- No, current regulations are sufficient. Attention to quality of ingredients should be highest on the agenda.

Tell us what you think!

Send letters to the editor to editor@ petfoodindustry.com or post your comments online at www.petfoodindustry.com



418 868-TECH (8324) I info@premiertechsystems.com

WWW.PREMIERTECHSYSTEMS.COM



Make business with BHJ...

- and serve the best for pets!

Fresh raw materials, innovative solutions and quality products are just some of the ways BHJ Pet Food helps you serve the best for pets.

BHJ Pet Food is a leading international collector and processor of animal by-products and meat raw materials for the pet food industry, specializing in three main areas:

Animal by-products and meat raw materials for nutrition Digests for palatability and claim Natural snacks for treats



Visit BHJ at Interzoo - Nürnberg, Germany, 22-25 May 2008 - hall 7, stand 471

to see how we add value to your business, making sure you serve the best for pets!







Roman Versch savs he has kibble in his veins. He first joined the pet industry in 1971 when he began working for a pet retailer in Los Angeles.

easons change and so should your pet's food," Roman Versch, owner of the Pet Depot chain of pet stores. Why? "In the summer, dogs need higher levels of lineolic acids and omega oils in a lower protein and fat formula," says Versch. "In the winter, dogs need higher levels of protein and fat." As evidence he points to Chapter 11 of the 2006 NRC publication Nutrient Requirements of Dogs and Cats. Versch will soon find out if pet owners are going to buy the concept.

"Shedding is a profound and obvious effect that seasonal changes have on dogs and cats," notes Versch, "but it is by no means the only one." He points out that the seasons are a powerful force in our lives. They affect the activities we do, the foods we crave, the clothes we wear and often, the moods we are in. "Our animals are also affected by seasonal changes," he says.

A patent and licensing

Working with nutritionists, Versch developed petfoods to address seasonal changes. In October 2006, the US Patent Office awarded him a patent entitled

Online extra!

Listen to a conversation with Roman Versch, founder of the Seasons Pet Food Co. Go to www.petfoodindustry. com/season.aspx.

"Selected Climate Change Control of Petfood Formulation and Distribution." Following up on his patent, Versch founded Seasons Pet Food Co. with the idea of selectively licensing his formu-

"No one was asking for iPods or jet skis, but millions of people are buying them now."

las to companies capable of global and multi channel petfood distribution. He plans to unleash the concept one way or another by August 2008.

A new path

"Superior ingredients nutrition is a well-worn path in the US," notes

Versch. "Customers must have a powerful reason to switch from brands they are satisfied with and current petfood leaders in the US will not willingly give away market share."

He strongly believes Seasons Pet Food Co. is the right company to create a new path based on seasonal formulas. "A survey done by the company shows that the seasons concept is one that 78.6% of consumers are willing to try," says Versch, "because it makes sense." When he's told no one is asking for seasonal formulations, he responds that no one was asking for iPods or jet skis, but millions of people are buying them now.

Versch sees an analogy between seasonal petfoods and hairball control petfoods. "Hill's Science Diet introduced its hairball formula in 1996 and changed the market overnight," he says. "Consumers eagerly converted to Hill's feline hairball formulas with the advantage of natural hairball disposal through food." Hill's improved retailer support and created excitement for specialty retailers because the product was not available through mass merchant locations.

Kibble in his veins

"I've got kibble in my veins," comments Versch. He first joined the pet industry in 1971 when he began

working for a pet retailer in Los Angeles. There he learned to position and sell petfood products including the original Nutro Pet Food and Science Diet when it was packaged in brown bags and "Acme Buttermilk" kibble from Breeder's Choice. "As petfood varieties increased," he says, "consumers became more selective in their petfood purchases. Gradually,

New to the NRC requirements

Entirely new to the 2006 NRC publication *Nutrient Require* ments of Dogs and Cats is a report on the effects of physical activity and the environment on nutrient requirements (Chapter 11). Starting with dogs as athletes, effects of sprinting and endurance activities on nutrient requirements are explored. The effects of temperature, high and low, are examined for energy requirements. Nutrient requirements as a function of amount of exercise and ambient temperatures are discussed for water, protein, fats, carbohydrates, minerals and vitamins (www.nap.edu/ catalog.php?record_id=10668).

the industry shifted to natural, holistic trends and breed specific products found on shelves today."

When working in retail, Versch and others on the staff noticed a pattern every summer: Customers came in desperately seeking advice for helping their pets suffering from dry, itchy coats and hot spots. "We always asked what they were feeding and a pattern of high-protein, corn-based diets emerged," says Versch, "We further discovered that these customers were often adding canned diets high in protein on top of the high-protein kibble. We recommended lower protein kibble and a skin and coat supplement and many customers came back happy with the results"

Visible benefits

Versch is confident that pet owners feeding Seasons Pet Food will

Cool Weather Blend is formulated with extra protein and fat to ensure that pets get all the energy they need to fuel their higher energy requirements during cold climatic conditions. It will be sold November through April.

Summer Blend contains higher lineolic acids and omega 3 and 6 oils blended in a lower protein formulation. It will be sold May through October (see www.seasonspetfood.com).



"I'm not just creating solutions for *your* pets ... I am creating them for Rose, too."



Developing the best food ingredients for Rose and all of your pets isn't just our "pet project" – it's our life. At 3D Corporate Solutions, our passion is producing quality food ingredients for the pets that we all love. We offer creative solutions to meet your needs, customized with the essential proteins and fats for our customers' trusted brands.

The team at 3D Corporate Solutions offers pet food manufacturers an entire, value-added package – complete with

sourcing, logistics and exceptional service — that enhances their brand and makes pet owners return for more. All of our products are EU-certified and SARGAPA-certified. PROTEIN SOLUTIONS dedicates itself to providing spray-dried chicken and spray-dried chicken liver, fresh and frozen flavored meats, and other gently processed proteins, fats and specialty products. PET SOLUTIONS focuses on chicken meal and chicken fat production through protein conversion.



Every step we take ensures our customers receive the highest-quality products and customer service that goes above and beyond. We believe in "waste not, want not" and use only USDA-inspected chicken parts to make the meals and fats at our plant, which – in turn – get placed in millions of our beloved pets' bowls worldwide. Pets like Rose.

To learn more about 3D Corporate Solutions, please contact us at customerservice@3Dcorpsol.com or call 417-236-9602.



www.3dcorpsol.com



The seasons are a powerful force in our lives. They affect the activities we do, the foods we crave, the clothes we wear and often, the moods we are in. Pets are also affected by seasonal changes.

"have a pet with a great coat and better body condition." He says one reason why so many pets are overweight is that they receive calories at a steady rate all year—even when they don't need as many calories in the summer. "Our formulas increase fat when pets actually need it-on the lower end of the thermo-neutral and critical cold zone," says Versch. "Fat is decreased when pets least need it during the upper end of ambient temperatures. We also increase very absorbable essential fatty acids which support a healthy coat." Seasons Summer Blend will be sold May through October. The Seasons Cool Weather Blend will be sold November through April.

These questions remain

For everything there is a season. The seasonal petfood concept is appealing, but are pet owners ready for winter and summer formulas? Do seasons really affect indoor pets that much? Will inventory/stocking be a problem? What benefits will pet owners actually see? Time will tell.



Your brand's success is in the bag with Peel Plastics.



It's a dog eat dog world on the retail shelf. Say "NO" to torn, wet or infested paper bags. Choose Peel Plastics' easy-open, easy-close, flexible SlideCube. New low slip matte or high gloss finishes ensure your brand dwarfs the competitive clutter that surrounds it!









Increase your know-how at these valuable events

etfood Forum 2008 is once again the meeting place for petfood professionals—an opportunity to learn, network and visit with suppliers. Scheduled for April 14-16 at the Hyatt Regency O'Hare near Chicago, Illinois, USA, Petfood Forum offers so many benefits, you cannot afford to miss it. Again this year, three general sessions are scheduled for Wednesday, April 16, and will include insights from petfood company and pet retailing executives,

plus a panel discussion on new product development.

Following is the most accurate scheduling, topic and speaker information available at press time. Topics in the same time slot are concurrent. For regular updates, bookmark www. petfoodindustry.com/petfoodforum.aspx. For questions, contact Nancy Grossnickle (attendees) at E-mail: ngrossnickle@ wattnet.net; Tel: +1.815.734.5674 or Ginny Stadel (exhibitors) at E-mail: gstadel@wattnet.net; Tel: +1.815.734.5691.

Tuesday, April 15 8:00-8:40 am

Complementary technologies: Pro-



fessor Jean Bouvier examines the advantages and disadvantages of both single and twin screw extruders. He covers what the engineering

sciences can add to the discussion.

In-line nutrient analysis: Michael Myrick, PhD, University of South Carolina, explains multivariate optical computing technology and discusses its use in continuous monitoring of the moisture, fat and protein levels in petfood. This new technology allows petfood manufacturers to decrease costs, improve quality and approach true statistical control of their processes.

8:45-9:25 am Alternative petfoods—fallout from



the recalls: David Lummis of Packaged Facts examines changes in the industry stemming from the spring 2007 recalls. He discusses sales of

alternative products before, during and after the recalls

Custodial care of ingredients: Ed



Mareth of 3D Corporate Solutions covers how to source wholesome, high quality ingredients for the finest petfoods and treats. He explains

how to develop products, programs and processes to meet a commitment to custodial care of raw materials

10:15-10:55 am Global new product trends: Krista



Faron, senior analyst for Mintel Custom Solutions, highlights some of the most interesting new petfood product launches in 2007 and looks to-

ward the future

US regulatory report: Dave Severson, chair of the Pet Food Committee for the Association of American Feed Control Officials (AAFCO), covers mandatory caloric labeling, FDA issues, international trade of petfood ingredients and more.

11:00-11:40 am

The natural and organic markets: Brian Connolly, pack leader at Castor & Pollux Pet Works, discusses the explosive growth in the natural and organic petfood markets.

Nutritional management of canine



hip dysplasia: Gail K. Smith, VMD, PhD, professor of orthopedic surgery at the University of Pennsylvania, shares his insights on the prevention and

treatment of canine hip dysplasia, including dietary management.

1:00-1:40 pm Covert marking and detecting de-



vices: Peter Gabriele. Armark Authenication Technologies, covers petfood defense steps, including state-of-theart anti-counterfeit tags and detection devices

Treat palatability: Aurelie de Rat-



uld, PhD, SPF's R&D manager for wet petfood and treats, covers the use of palatability enhancers and testing protocols for this large and diverse treat

segment of the petfood market.

1:45-2:25 pm

Sustainability and carbon footprints:



Process development expert Colin Mair examines how to investigate and implement a low carbon footprint agenda. For regulatory and financial reasons,

these are concepts petfood manufacturers cannot afford to ignore.

Can raw petfoods prevent cancer?:



Dr. Ian Billinghurst, founder of BARF Australia, presents his theory on what drives neoplasia in companion animals, along with possible

solutions for preventing it. He discusses whether raw diets are the answer.

3:15-3:55 pm





status report: Lee Linthincum of Euromonitor International highlights the importance of private label petfoods in regions of the world. He looks at

where private label petfoods are strongest and weakest.

EU regulatory update: Thomas Mey-



er, secretary general of the European petfood trade association (FEDIAF), updates what's happening on the European regulatory scene, including

the new animal by-products regulation and the feed additives saga.

4:00-4:40 pm

Petfood safety systems: Quality expert



Dr. David Rosenblatt, PDCA Training Solutions, will explore how to implement state-ofthe-art petfood safety and quality management systems. Emerging ingredient trends: Euromonitor's Lee Linthicum looks at the petfood ingredients rising in popularity, including organic, reliably safe and functional ingredients. Also, he discusses Euromonitor's new approach to ingredients market intelligence.

Wednesday, April 16— General sessions 8:00-9:30 am

Executive roundtable: Decision makers from four petfood companies share their insights on the important topics in the petfood industry, including the effect of the spring 2007 recalls, difficult challenges and predictions for the future.

10:15-10:55 am

Pet retailers speak: Executives representing various petfood retailers discuss what might be the next big thing and consumer wants and needs from the pet retailing perspective.

11:00-11:40 am

New product development ideas: A diverse group of experts analyze what it takes to make new product development successful. Questions cover concepting, feasibility studies, research and marketing.

Petfood Focus on Safety

Petfood Focus on Safety, April 16-17, will follow Petfood Forum 2008, providing a comprehensive, in-depth educational program on the crucial issue of petfood safety. Following is the most accurate scheduling, topic and speaker information available at press time. If you have specific questions, contact Nancy Grossnickle at E-mail: ngrossnickle@wattnet.net; Tel: +1.815.734.5674.

Wednesday, April 16 3:00-3:40 pm

Good purchasing practices: Dr. David Rosenblatt, quality expert for PDCA Training Solutions, covers what it takes to make wise and safe petfood ingredient purchases.

3:40-4:20 pm

Introducing ISO 22000: John Surak, who leads the US delegation to the ISO 22000 international working group, discusses the world's most advanced food safety management system and how it applies to petfood manufacturers.

4:50-5:30 pm

Adverse event reporting and pre-



ferred vendors: Bill Bookout, president of the National Animal Supplement Council, discusses ideas his group has implemented aimed at preventing

disaster. He covers how these systems could help the petfood industry.

Thursday, April 17 8:00-8:40 am

Crisis contingency planning: A discussion of preparing for a crisis by practicing for one (mock recalls) and of a logical crisis management flow chart.

8:40-9:20 am

Case study—Natural Balance: Frank



Koch, executive vice president at Natural Balance Pet Foods, covers how the company handled the recall of its products and instituted a "buy with

confidence" program.

10:00-10:30 am

Finding the right insurance: Dave Rindom, vice president of human resources for MGP Ingredients, shares his insights into analyzing insurance needs and implementing a comprehensive plan.

10:30-11:30 am

Consumer connections roundtable:

Petfood safety perspectives from a veterinarian, a blogger, a petfood retailer and a pet owner.

Registration link

For online registration, go to www. petfoodindustry.com/petfoodforum.aspx

Petfood Forum 2008 Exhibitors

s of press time, the following companies are exhibiting at Petfood Forum 2008, listed below by category. The number(s) listed Awith the company name is the booth number. Following the exhibitor list, you'll find contact information received as of press time (listed by company alphabetically), with advertisers in this issue indicated.

| Equipment | 817Selo Food Technology BV | 809Novus International Inc. | 312-314 Peel Plastic Products Ltd. |
|--|--|---------------------------------------|---|
| 822Aeroglide Corp. | 707Tapco Inc. | 917NutraCea | 412 Reuther Verpackung GmbH & Co. KG |
| 519APEC | 401Weiler and Company Inc. | 909Omega Protein Inc. | 501 Sanimax |
| 100Baker Perkins Inc. | 719Wenger Manufacturing Inc. | 616-618Penford Food Ingredients | 112Sealstrip Corp. |
| 902Bliss Industries LLC | 815Westfalia Technologies | 518Peterson Co. (The) | 813 Union Pack Embalagens |
| 108Bühler Inc. | Ingredients | 818Petfood Ingredients | 819 Werthan Packaging Inc. |
| 217Cablevey Conveyors | 9003D Corporate Solutions | 301Pizzey's Nutritionals | 203 Zip-Pak |
| 409Cetec Industrie | 923ADF—American Dehydrated Foods Inc. | 906-908 Poet Nutrition | Services |
| 212CFS | 318ADM Alliance Nutrition | 109Rose Acre Farms | 209 Alabama Power Co. |
| 415Clextral Inc. | 702-704-803-805AFB International | 506Silva International Inc. | 722 Bachelor Controls Inc. |
| 619Columbia Okura LLC | 601Alltech | 509Simmons Feed Ingredients | 905 C.J. Foods Inc. |
| 101Combicut Limited | 823Ameri-Pac Inc. | 406Specialty Ingredients Inc. | 712 Creative Formulation Concepts |
| 600Conforma Clad | 615American Casein Co. | 117-119SPF-USA | 308 Danisco USA Inc. |
| 316Conveying Industries Inc. | 214BioOregon Protein Inc. | 715SunOpta Ingredients Group | 605 Eurofins Scientific Inc. |
| 604Coperion Corp. | 703-705Cargill Corn Milling | 413Scoular Co. (The) | 309 Evanger's Dog & Cat Food Co. Inc. |
| 207Cozzini Inc. | 201Cereal Byproducts Co. | 216-218-317-319 Trouw Nutrition USA | 118 Fibertech Inc. |
| 918CPM Roskamp Champion | 315Dakota Dry Bean Inc. | 622-623 Tyson Foods Inc. | 115IPE/IFE |
| 920CPM Wolverine Proctor | 113Dakota Organic Products/Hesco Inc. | 907US Commodities | 114-116 KC Animal Health Corridor |
| 103Dinnissen BV | 308Danisco USA Inc. | 205Van Drunen Farms | 709 Neogen Corp. |
| 717Drying Technology | 716-718DSM Nutritional Products | 802Vitalfa LLC | 303 New Jersey Feed Lab Inc. |
| 807EDL Packaging Engineers Inc. | 107Enzyme Development Corp. | 812Wilbur-Ellis Co. | 423 New Technology Inc. |
| 223E.S.E. & Intec | 102Fairview Mills | Packaging | 804 Pet Food Solution Inc. |
| 408Ever Extruder Co. | 215Fiberstar | 322 Alcan Packaging | 516 Petfood Enterprise Technologies |
| 200Extru-Tech Inc. | 806-808Gourmetceuticals LLC | 418Altivity Packaging | 417 Preference Technology Inc. |
| 713Fischbein Co. | 402Griffin Industries Inc. | 609 Bancroft Bag Inc. | 915 Quality Technology International Inc. |
| 208Food Process Automation | 608GTC Nutrition | 407 Bemis Company Inc. | 412 Reuther Verpackung GmbH & Co. KG |
| 603Foss North America | 305International Fiber Corp. | 405 Bemis Flexible Packaging-Milprint | 503 Rush Direct/Total Alimentos |
| 914Geelen Counterflow USA Inc. | 801International Ingredient Corp. | Division | Testing |
| 300Harpak Inc. | 106International Protein Colloids Inc. | 307 Coating Excellence International | 700Ankom Technology |
| 206McLanahan Corp. | 213J. Rettenmaier USA | 701 Exopack | 800Kennelwood Inc. |
| 222-223 Pappas Inc. | 419Jones-Hamilton Co. SBS-Pet | 903 Hood Packaging Corp. | 517Midwest Laboratories |
| 512Parsons-Eagle Packaging Systems | 522-523 Kemin Nutrisurance Inc. | 306 Mega Embalagens of Americas LLC | 919Ometric Corp. |
| 304Perten Instruments | 912LaBudde Group Inc. | 202-204. Nordenia USA | 403Romer Labs Inc. |
| 515PPI Technologies | 708Marshall Industrial | 219Pacific Bag Inc. | 913Summit Ridge Farms |
| 612-614Promens, Bonar Plastics & Sæplast | 513Martek Biosciences Corp. | 302 Pactiv Corp. | 502Vicam Group of Waters |
| 602Schenck AccuRate | 607Nealanders International Inc. | 613 Palmetto Industries | 504Waters Corp. |
| | | | |



3D Corporate Solutions

www.3dcorpsol.com 601 13th St.; Monett, MO 65708 USA Tel: +1.417.236.9602 Fax: +1.417.236.0039 greg@3dcorpsol.com

See ad on pp. 26-27



ADF-American **Dehydrated Foods Inc.** www.adfinc.com

3801 E. Sunshine Springfield, MO 65809 USA Tel: +1.417.881.7755 Fax: +1.417.881.49636 kslentz@adf.com

See ad on p. 5

ADM Alliance Nutrition

www.admworld.com 1000 N. 30 St.; Quincy, IL 62301 USA Tel: +1.877.236.2460 Fax: +1.217.231.2335 pam_norsworthy@admworld.com

See ad on p. 72



www.aeroglide.com

100 Aeroglide Dr.; Cary, NC 27511 USA Tel: +1.919.851.2000 Fax: +1.919.851.6029 sryder@aeroglide.com

See ad on p. 48



AFB International International www.afbinternational.

3 Research Park Dr. St. Charles, MO 63304 USA Tel: +1.636.634.4100 Fax: +1.636.329.0435 cmurphy@afbinternational.com

See ad on pp. 44-45



Searching for the world's best ingredients?

Let us be your quality pet food ingredient provider



Alabama Power Co.

www.southernco.com

600 18th St. N.; Birmingham, AL 35200 USA Tel: +1.205.257.4392 Fax: +1.205.257.2898 chmedder@southernco.com



ALGAN PACKAGING A Alcan Packaging www.alcan.com

8770 W. Bryn Mawr; Chicago, IL 60631 USA Tel: +1.773.399.3648 Fax: +1.773.399.8099 michael.dennis@alcan.com

See ad on p. 55

begins to struggle

when materials are

We're spending

too much time

and cleaning"

The Pappas 225 DPE

It works equally well

with the driest and

the wettest inputs.

Emulsifier features our

unique "floating knives."

dismantling

20°F or colder"

Alltech

www.alltech.com 3031 Catnip Hill Pike Nicholasville, KY 40356 USA Tel: +1.859.885.9613 Fax: +1.859.887.3256 mcase@alltech.com

Altivity Packaging

www.altivity.com 450 E. North Ave. Carol Stream, IL 61088 USA Tel: +1.630.260.3566 jim.laurence@altivity.com

American Casein Co.

www.americancasein.com 109 Elbow Lane; Burlington, NJ 08016 USA Tel: +1.609.387.3130 Fax: +1.609.387.7204 langc@109elbow.com

Ameri-Pac Ameri-Pac Inc.

www.ameri-pac.com

P.O. Box 1088: St. Joseph. MO 64502 USA Tel: +1.816.233.4530 brieannak@ameri-pac.com

See ads on pp. 3 and 76

Ankom Technology

www.ankom.com

2052 O'Neil Rd.; Macedon, NY 14502 USA Tel: +1.315.986.8090 Fax: +1.315.986.8090 sstever@ankom.com

APEC -

www.apecusa.com

1201 N. Fourth Ave. Lake Odessa, MI 48894 USA Tel: +1.616.374.1000 Fax: +1.616.374.1010 sales@apecusa.com

See ad on p. 78



Controls Inc.

www.bachelorcontrols.com 123 N. Washinaton: Sabetha, KS 66534 USA Tel: +1.785.284.3482 Fax: +1.785.284.3461 marketing@bachelorcontrols.com

See ad on p. 83

Baker Perkins

www.bakerperkinsgroup.com 3223 Kraft Ave. S.E. Grand Rapids, MI 49512 USA Tel: +1.616.784.3111 Fax: +1.616.784.0973 ron.vincent@bakerperkinsgroup.com

Bancroft Bag Inc.

www.bancroftbag.com 425 Bancroft Blvd.; West Monroe, LA 71292 USA

Problems?

We solve 'em daily for petfood manufacturers worldwide "Our emulsifier

We've too many particles left in the machine when we emulsify bones"

> "We need output capacity of 500 to 2,000 pounds or more per minute

If any of these comments sound familiar, call us now at 313-873-1800. You will talk with a person who actually knows petfood manufacturing, understands your problem, and will offer a solution. You will find that our flagship products are stainless steel, sanitary, heavy duty, low maintenance and made in the USA.



575 E. Milwaukee • Detroit, MI 48202 • 1-800-521-0888 Outside US: 313-873-1800 • Fax: 313-875-7805 Email: sales@pappasinc.com • Website: www.pappasinc.com Tel: +1.318.324.2200 Fax: +1.318.324.2318 rpipes@bancroftbag.com

Bemis Company Inc.

www.bemis.com

2445 Deer Park Blvd.: Omaha, NE 68105 USA Tel: +1.402.938.2621 Fax: +1.402.938.2609 ggleaderbrand@bemis.com

Bemis Flexible Packaging-Milprint Division

www.bemis.com

3550 Moser St.; Oshkosh, WI 54901 USA Tel: +1.920.527.2300 Fax: +1.920.527.2310 klkohlbeck@bemis.com

BioOregon Protein Inc.

www.biooregonprotein.com P.O. Box 429: Warrenton, OR 97146 USA Tel: +1.503.861.2256 Fax: +1.503.861.3701 rfarmer@pacseafood.com



Bliss Industries

www.bliss.industries.com

1415 W. Summit Ave.; Ponca City, OK 74602 USA Tel: +1.580.765.7787 Fax: +1.580.762.0111 sales@bliss.industries.com

See ad on p. 78

BUHLER Buhler Inc.

www.buhlergroup.com

13105 12th Ave. N.; Plymouth, MN 55441 USA Tel: +1.763.847.0457 Fax: +1.763.847.9910 michael.ehr@buhlergroup.com

See ad on p. 21



Cablevey Conveyors

www.cablevev.com

P.O. Box 148: Oskaloosa, IA 52577 USA Tel: +1.641.673.8451 Fax: +1.641.673.7419 karl.seidel@cablevey.com

See ad on p. 78



Cargill Corn Milling

www.cargill.com

P.O. Box 530: Blair, NE 68008 USA Tel: +1.402.533.4220 Fax: +1.952.984.0820 eric bell@cargill.com

See ad on cover outsert



www.cerealbyproducts.com 55 E. Euclid Ave., Suite 410;

Mt. Prospect, IL 60056 USA Tel: +1.847.818.1550 Fax: +1.847.818.1659 dale@cerealbyproducts.com

See ad on p. 81

Cetec Industrie

www.cetec.net

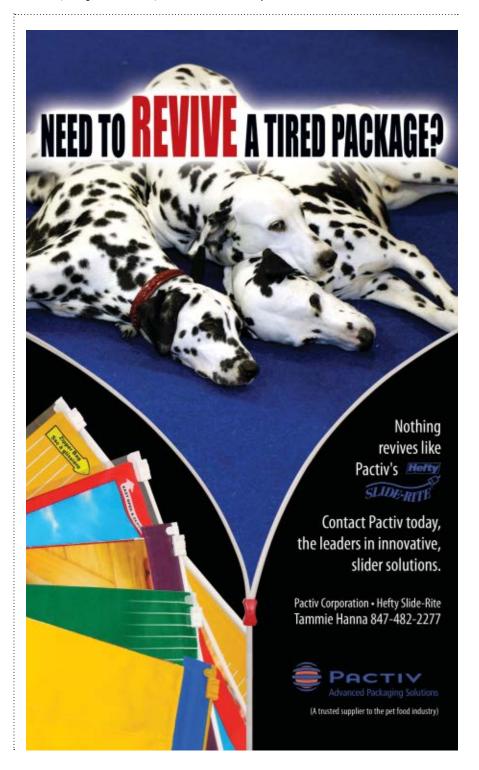
BP 210; Perigeux Ct. Cedex 9, 240521 France

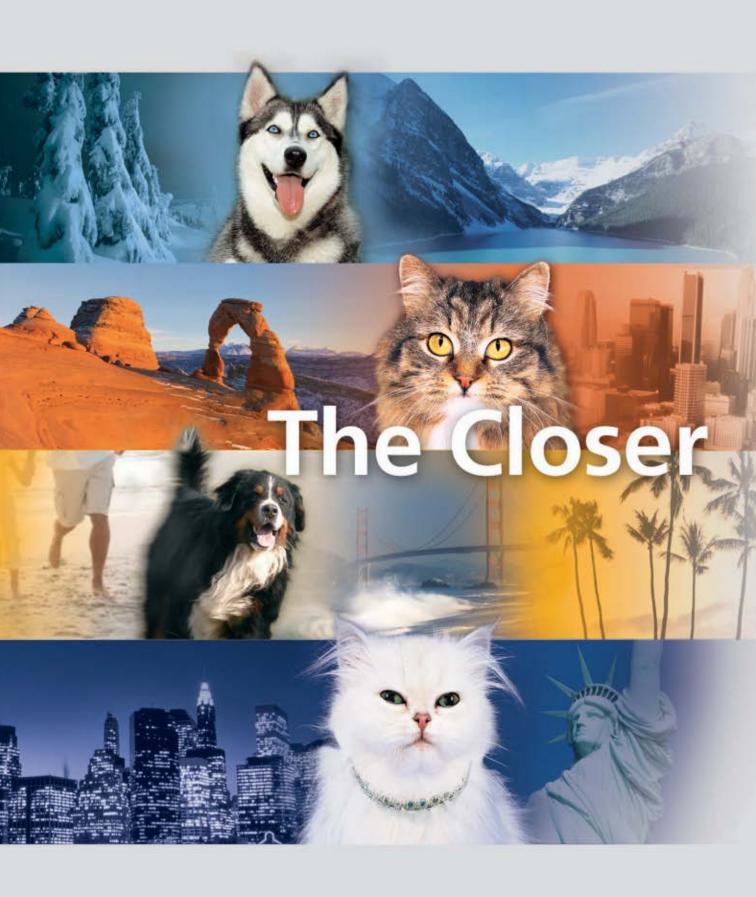
Tel: +33.553.028500 Fax: +33.553.028510 sylvie.levavasseur@cetec.net

CFS

www.cfs.com

8000 N. Dallas Parkway; Frisco, TX 75034 USA Tel: +1.214.618.1105 Fax: +1.214.618.1200 jeff.cole@cfs.com





The Better

Closer to you.

Closer to your business.

Closer to your goals.

The SPF North America team consistently provides the best customized palatability solutions: superior enhancers, optimized applications and reliable pal measurements.



The worldwide palatability company

NORTH AMERICA

SPF North USA sales@spf-usa.com SPF South USA sales@spf-usa.com

EUROPE

SPF Spain

SPF France

SPF Hungary

SPF United Kingdom

ASIA PACIFIC

SPF Australia

SPF China

LATIN AMERICA

SPF Argentina

SPF Colombia

SPF do Brasil

SPF Mexico

www.spf-diana.com

2008 Petfood Forum and Focus on Safety



C.J. Foods Inc. www.extrudedpetfood.com

121 Main St. Bern, KS 66417 USA

Tel: +1.785.336.6132 Fax: +1.785.336.6370

jkrehbiel@cjfoodsinc.com

See ad on p. 83

Clextral Inc.

www.clextral.com

14450 Carlson Circle; Tampa, FL 33626 USA Tel: +1.404.944.4134 Fax: +1.813.855.2269 mshaw@clextralusa.com

Coating Excellence International www.coating-excellence.com

975 Broadway St.; Wrightstown, WI 54180 USA Tel: +1.920.996.1900 Fax: +1.920.996.1905 wovenbags@coating-excellence.com



Columbia/Okura

www.columbiaokura.com

301 Grove St.: Vancover, WA 98661 USA Tel: +1.360.735.1952 Fax: +1.360.905.1707 dicsam@colmac.com

See ad on p. 72

Combicut Limited

www.combicutusg.com

4596 Commons Park Dr.; New Albany, OH 43054 USA Tel: +1.614.283.9668 Fax: +1.614.245.0500 morten@combicutusa.com

Conforma Clad www.conformaclad.com

501 Park East Blvd.; New Albany, IN 47150 USA Tel: +1.812.948.2118 Fax: +1.812.944.3254 lorrie.muzzone@kennametal.com

See ad on p. 68



Industries Inc.

www.conveyind.com

3795 Paris St., Unit D; Denver, CO 80239 USA Tel: +1.303.373.2035 Fax: +1.303.373.5149 billpriday@conveyind.com

See ad on p. 79

Coperion Corp.

www.coperion.com

663 E. Crescent Ave.; Ramsey, NJ 07446 USA Tel: +1.201.825.6446 Fax: +1.201.825.6494 dan.mielcarek@coperion.com

Cozzini Inc.

www.cozzini.com

4300 W. Bryn Mawr; Chicago, IL 60646 USA Tel: +1.773.478.9700 Fax: +1.773.478.8689 kfoley@cozzini.com



CPM Roskamp Champion

www.cpmroskamp.com

2975 Airline Circle; Waterloo, IA 50703 USA Tel: +1.319.232.8444 Fax: +1.319.236.0481 brooksj@cpmroskamp.com

See ad on p. 17



CPM Wolverine Proctor









Selected by the USDA and AOAC-approved, VICAM test methods offer you proven results vetted by industry leaders. Time-tested service means an unparalleled commitment to onsite training, worldwide distribution, and commodity-specific protocols.

VICAM's test kits deliver:

- · Accuracy Quantitative results
- Speed Results in minutes or hours
- Economy Uses same instrumentation for varied mycotoxins
- · Flexibility Fluorometric or HPLC methods of detection

Only VICAM offers AflaTest®, AflaTest® WB, AflaOchra™HPLC, AOZ™HPLC, CitriTest™ HPLC, DONTest™ FL+, DONTest™ WB, OchraTest™, and T-2test™ HPLCthe most complete and effective testing system out there.

Visit www.vicam.com/pub/pfi or call 1.617.926.7045 to find more information on mycotoxin testing as a vital part of your HACCP and QA program.

VICAM | Tel: +1.617.926.7045 | www.vicam.com



NORDENIA'S innovative FlexZiBox® will do just that. It delivers high impact graphics, consumer-preferred convenience features and the protection of an all plastic package. Supporting the new FlexZiBox® is a wide range of innovative packaging solutions for all your pet food packaging needs.

Contact us for a copy of the NORDENIA virtual tour! www.nordenia-cd.com



A Company of the NORDENIA Group 14591 State Highway 177 - Jackson, MO 63755 Tel 573.335.4900 ext. 2030 - Fax 573.335.6172 contactnordenia@nordenia.com www.cpmwolverineproctor.com

251 Gibraltar Rd.; Horsham, PA 19044 USA Tel: +1.215.443.5200 Fax: +1.215.443.5206 smithp@cpmwolverineproctor.com

See ad on p. 43



Creative **Formulation** Concepts

www.creativeformulation.com

1831 Forest Dr.; Annapolis, MD 21401 USA Tel: +1.410.267.5540 Fax: +1.410.267.5542 agridata@erols.com

See ad on p. 83

Dakota Dry Bean Inc. www.dakotadrybean.com

43485 Business Highway Z East Grand Forks. MN 56721 USA Tel: +1.701.740.1664 Fax: +1.218.773.0029 billritchieddb@gmail.com



Dakota Organic Products/Hesco Inc.

www.hesco-inc.com

500 19th St. S.W.; Watertown, SD 57201 USA Tel: +1.605.884.1100 Fax: +1.605.884.1133 bradh@hesco-inc.com

See ad on p. 82

DANISCO Danisco USA Inc.

www.danisco.com

Four New Century Parkway New Century, KS 66031 USA Tel: +1.913.764.8100 Fax: +1.913.764.8239 sarah.lais@danisco.com

See ad on p. 80



Dinnissen BV www.dinnissen.nl

Horsterweg 66; Sevenum, Se 5975NB Netherlands Tel: +31.77.9673555 Fax: +31.77.9673725 powtech@dinnissen.nl

See ad on p. 73



www.moisturecontrols.com P.O. Box 1635: Silsbee, TX 77656 USA Tel: +1.409.385.6422 Fax: +1.409.385.6537 drying@moisturecontrols.com

See ad on p. 79



Unlimited. DSM DSM Nutritional

www.dsm.com

45 Waterview Blvd.; Parsippany, NJ 7054 USA Tel: +1.973.257.8504 Fax: +1.973.257.8650 ieff.alix@dsm.com

See ad on p. 47

EDL Packaging Engineers Inc.

www.edlpackaging.com

1260 Parkview Rd.; Green Bay, WI 54304 USA Tel: +1.920 336.7744 Fax: +1.920 336.8585 jarlath.h@edlpackaging.com



Enzyme EDC Development Corp.

www.enzymedevelopment.com

360 W. 31st St., Suite 1102 New York, NY 10001 USA Tel: +1.212.736.1580 Fax: +1.212.279.0056 info@enzymedevelopment.com

See ad on p. 82

E.S.E. & Intec

www.midlandindustrialgroup.com P.O. Box 99: Canev. KS 67333 USA Tel: +1.620.879.5841 Fax: +1.620.879.5844 ese@midlandindustrialgroup.com

Eurofins Scientific Inc.

www.eurofinsus.com

2315 N. Causeway Blvd.; Metairie, LA 70001 USA Tel: +1.504.297.4339 Fax: +1.504.297.4335 carlosnavarro@eurofinus.com

Evanger's Dog & Cat Food Co. Inc.

www.evangersdogfood.com

221 Wheeling Rd.: Wheeling, IL 60090 USA Tel: +1.847.537.0102 Fax: +1.847.537.0179 hollys@evangersdogfood.com

Ever Extruder Co.

www.everextruder.com

160 Industrial Dr.; Festus, MO 63028 USA Tel: +1.636.937.8830 Fax: +1.636.937.6111 nedwilliams@everextruder.com



Exopack Exopack

www.exopack.com

3070 South Port Rd.; Spartanburg, SC 29302 USA Tel: +1.877.447.3539 Fax: +1.864.596.7150 lani.craddock@exopack.com

See ad on p. 63



Extru-Tech Inc. www.extru-techinc.com

100 Airport Rd.; Sabetha, KS 66534 USA

Tel: +1.7852842153 Fax: +1.785.284.3143 norms@extru-techinc.com

See ads on pp. 42, 77 and 84

Fairview Mills

www.fairviewmills.com

604 Nemaha St.; Seneca, KS 66538 USA Tel: +1.785.336.2409 Fax: +1.785.336.6720 wade@fairviewmills.com

Fiberstar

www.fiberstar.net

3023 15th St. S.W.; Willmar, MN 56201 USA Tel: +1.817.781.6067 r.collins@fiberstar.net

Fibertech Inc.

www.fibertechinc.net

2701 W. 1100 S.; Huntingburg, IN 47542 USA Tel: +1.812.683.3092 Fax: +1.812.683.3724 brohleder@fibertechinc.net

FISCHBEIN® COMPANY Fischbein Co. www.fischbein.com

151 Walker Rd.; Statesville, NC 28625 USA Tel: +1.704.838.4602 Fax: +1.704.872.3303 garrysls@fischbein.com

See ad on p. 78

Food Process Automation

www.fpg-usa.com

4585 40th St.; Grand Rapids, MI 49512 USA Tel: +1.800.968.9801 Fax: +1.616.957.4148 info@fpa-usa.com

Foss North America

www.fossnorthamerica.com

8091 Wallace Rd.; Eden Prairie, MN 55344 USA Tel: +1.952.974.9892 Fax: +1.952.974.9823 nbedore@fossnorthamerica.com

Geelen Counterflow USA Inc.

www.geelencounterflow.com

7380 W. Sand Lake Rd., Suite 500 Orlando, FL 32819 USA Tel: +1.772.559.4338 tom.strong@geelencounterflow.com

See ad on p. 9

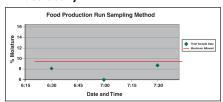
Gourmetceuticals LLC

www.gourmetceuticals.com

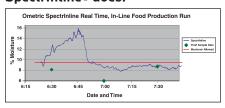
P.O. Box 486; Big Horn, WY 82833 USA Tel: +1.307.655.5109 Fax: +1.208.975.0343 garrett@lindemannrc.com



Sampling does not tell the whole story.



SpectrInline® does!



Total Control.

With SpectrInline® from Ometric®, you can be in total control of your manufacturing process, 100 percent of the time, from anywhere in the world.

SpectrInline® measures concentrations of critical process variables - such as moisture, fat, proteins, ash, color,

brix, etc. - in real time, in-line, 24/7—allowing you to manage your process, on-site or remotely, for consistent quality and enhanced profitability.



Revolutionary Technology.

SpectrInline's patented Multivariate OpticalTM Computing technology enables spectroscopy directly in industrial process lines, at the speed of light.

Give us samples, **Easy**(iii) we'll give you control.

Through our Easy-Fit® process, we will analyze samples of your products and provide you with SpectrInline performance specs for your process. We will then install SpectrInline in

your process line and demonstrate its real-time, in-line capabilities in your plant - all free of charge!

Unmatched Support. Ever Green

Through our Evergreen® program, Ometric will constantly control the performance of your SpectrInline system remotely, maintaining it and upgrading it for the life of your contract.

Take Control.

It's time to experience the power of Ometric's real-time, in-line Process Control Solutions for yourself. Call Jason Williamson: 803.233.4683, or email him at: jasonw@ometric.com. Or visit www.ometric.com





Griffin Industries

www.griffinind.com

4221 Alexandria Pike Cold Spring, KY 41076 USA Tel: +1.859.781.2010 Fax: +1.859.572.2575 kstockelman@griffinind.com

See ad on p. 80

GTC Nutrition

www.atcnutrition.com

600 Corporate Circle, Suite H; Golden, CO 80401 USA Tel: +1.303.4605086 Fax: +1.303.216.2477 bdunsford@gtcnutrition.com



www.harpak.com

Harpak Inc.

Hood Packaging Corp.

heidiharlfinger@harpak.com

117 Eastman St.; Easton, MA 02375 USA

Tel: +1.508.238.8884 Fax: +1.508.238.8885

See ad on p. 51

www.hoodpackaging.com 1018 S. Batesville Rd., 3-E Greer, SC 29650 USA Tel: +1.864.877.0083 Fax: +1.864.877.0905 bmcbride@hoodpackaging.com

Commitment

A Commitment to our Petfood Customers



- PDU (Product
- Agglomeration
- Liquid/Powder Coating Systems
- Pneumatic Conveying Systems
- Multi-Color Extrusion
- for major brands of extruders
- Re-manufactured extruders and dryers
- Re-conditioning Services

From Extru-Tech's founding, our petfood solutions and services have been built on solid technology. We provide engineered design solutions exceeding client expectations, all with minimal production and financial risk to the customer.

Realizing we got it right the first time, today those same basic values are in place. We continually enhance those original sound product designs with advanced technologies that surpass market productivity and quality trends. You can trust Extru-Tech, Inc. to continue to provide solutions based upon our solid reliable foundation.



Corporate Office

P.O. Box 8 • 100 Airport Road Sabetha, KS 66534, USA phone: 785-284-2153 fax: 785-284-3143 extru-techinc@extru-techinc.com

International Fiber Corp.

www.ifcfiber.com

50 Bridge St.; North Tonawanda, NY 14120 USA Tel: +1.770.492.0360 Fax: +1.770.492.0809 lmacfarlane@ifcfiber.com



International Ingredient

www.iicag.com

150 Larkin Williams Industrial Ct. Fenton, MO 63026 USA Tel: +1.6363434111 Fax: +1.636.349.4845 sgreer@iicag.com

See ad on p. 76

International Protein Colloids Inc. www.proteincolloids.com

P.O. Box 100429; Fort Worth, TX 76185-0429 USA Tel: +1.817.795.7744; Fax: +1.817.795.9745 ipc@proteincolloids.com

IPE/IFE

www.poultryegg.org

1530 Cooledge Rd.; Tucker, GA 30084 USA Tel: +1.770.493.9401 Fax: +1.770.493.9257 colentine@poultryegg.org

J. Rettenmaier USA

www.jrsusa.com

16369 US 131 Highway; Schoolcraft, MI 49087 USA Tel: +1.269.679.2340 Fax: +1.269.679.2364 crath@jrsusa.com

Jones-Hamilton Co. SBS-Pet

www.jones-hamilton.com 30354 Tracy Rd.; Walbridge, OH 43465 USA Tel: +1.2098481628 Fax: +1.2098481629 cob@jones-hamilton.com

KC Animal Health Corridor

www.kcanimalhealth.com

911 Main St., Suite 2600; Kansas City, MO 64105 USA

Tel: +1.816.374.5627 Fax: +1.816.842.2865 parman@thinkkc.com

Kemin Nutrisurance Inc.

www.kemin.com

600 E. Court Ave., Suite 600; Des Moines, IA 50320 USA Tel: +1.515.559.5400 Fax: +1.515.559.5259 donella.duke@kemin.com

Kennelwood Inc. Kennelwood Inc.

1913 N. Staley Rd.; Champaign, IL 61822 USA Tel: +1.217.356.3539 Fax: +1.217.356.4959 dowatts@aol.com

See ads on pp. 69 and 83



LaBudde Group Inc.

www.labudde.com

1239 12th Ave.; Grafton, WI 53074 USA Tel: +1.262.375.9111 Fax: +1.262.375.9058 rich@labudde.com

See ads on pp. 80, 81 and 82



Marshall Industrial Dried Goods

www.orchardsweets.com, www.marshallpet.com 5740 Limekiln Rd.; Wolcott, NY 14590 USA Tel: +1.800.796.9353 Fax: +1.315.594.1956 mliseno@marshallpet.com

See ad on p. 81



Martek Biosciences Corp.

www.martek.com
555 Rolling Hills Lane; Winchester, KY 40391 USA
Tel: +1.859.737.6309
kafallis@martek.com

See ad on p. 58

McLanahan Corp.

www.mclanahan.com 200 Wall St.; Hollidaysburg, PA 16648 USA Tel: +1.814.695.9807; Fax: +1.814.695.6684 mwyland@mclanahan.com

Mega Embalagens of Americas LLC

www.megaembalagens.com.br Rua Adolfo Hermes 79; Salvador do Sul, RS 95750 Brazil Tel: +55.51.3638.5200 Fax: +55.51.3638.5222 megaexport01@yahoo.com



Midwest Laboratories www.midwestlabs.com

13611 B St.; Omaha, NE 68144 USA

Tel: +1.402.334.7770 Fax: +1.402.334.9121 bpohlman@midwestlabs.com

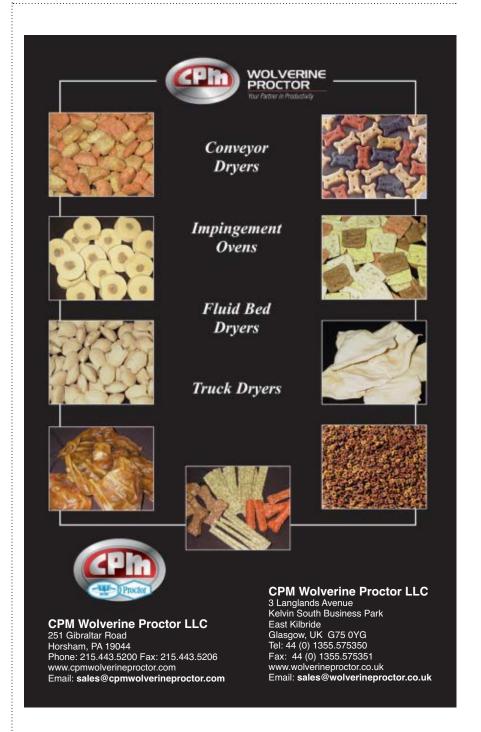
See ad on p. 83

Neglanders International Inc.

www.nealanders.com 6980 Creditview Rd. Mississauga, Ontario L5N 8E2 Canada Tel: +1.905.812.7300 Fax: +1.905.812.7308 aevans@nealanders.com

Neogen Corp.

www.neogen.com
620 Lesher Place; Lansing, MI 48912 USA
Tel: +1.517.372.9200 Fax: +1.517.372.0108
tritter@neogen.com





PALATANT PERFECTION

Missy Isn't Perfect. But With AFB's Assistance, Her Snacks Are.

Today, pet food manufacturers are providing more than nutrition. They're developing pet foods that address a growing number of conditions in companion animals. Making sure that these exciting new products taste great to pets is AFB's job and nobody does it better.

Because Of The Advanced Technologies Behind The Optimizor[®], BioFlavor[®] And Enticer[®] Brands, AFB Is Uniquely Able To Offer Customized Solutions.

Over the years, AFB has demonstrated a remarkable ability to listen to its customers, understand their needs and quickly respond. Our experts deliver whatever it takes to help the customer succeed. AFB's technical and palatability experts routinely travel to customer facilities to gain a thorough understanding of the challenges at hand and the systems in place. With this understanding, palatant technology solutions are recommended and often tailored to meet specific customer needs.

To learn more about the benefits of AFB's technical services, contact a sales director listed below or visit www.afbinternational.com.









New Jersey Feed Laboratory Inc. www.njfl.com

1686 Fifth St.; Ewing, NJ 08638 USA Tel: +1.609.882.6800 Fax: +1.609.882.5530 ian@njfl.com



New Technology Inc. www.newtechnologyinc.com

11063 N Hwy 59; Gravette, AR 72736 USA Tel: +1.800.684.0042 Fax: +1.479.787.9957 tobywan5@hotmail.com

See ad on p. 79



Nordenia USA www.nordenia.com

14591 State Highway 177 Jackson, MO 63755 USA Tel: +1.573.335.4900 Fax: +1.573.335.6172 iulie.areaser@nordenia.com

See ad on p. 39

Novus International Inc.

www.novusint.com

530 Maryville Centre Dr., Suite 100 St. Louis, MO 63141 USA Tel: +1.314.576.8469 Fax: +1.314.576.4635 annada.hoskins@novusint.com



NutraCea

5090 N. 40th St., Suite 400; Phoenix, AZ 85018 USA Tel: +1.602.522.7548 Fax: +1.602.522.3001 etang@nutracea.com

See ad on p. 19



Omega Protein Inc.

www.omegaproteininc.com

2105 Citywest Blvd., Suite 500 Houston, TX 77042 USA Tel: +1.713.940.6160 Fax: +1.713.940.6166 cschneider@omegaproteininc.com

See ad on p. 50



www.ometric.com

201 Arbor Lake Dr. Columbia, SC 29223 USA Tel: +1.803.233.4683 Fax: +1.888.613.8207 jasonw@ometric.com

See ad on p. 41

Pacific Bag Inc.

www.pacificbag.com 15300 Woodinville Redmond Rd. N.E., Suite A Woodinville, WA 98072 USA Tel: +1.800.562.2247 Fax: +1.425.990.8582 annalisal@pacificbag.com



Pactiv Corp.

www.pactiv.com

1900 W. Field Ct.; Lake Forest, IL 60045 USA Tel: +1.847.482.2277 Fax: +1.847.615.6610 thanna@pactiv.com

See ad on p. 35



Palmetto Industries

www.palmetto-industries.

6001 Horizon West Parkway; Grovetown, GA 30813 USA Tel: +1.952.807.7500 Fax: +1.706.737.7995 allan@palmetto-industries.com

See ad on p. 65



Pappas Inc.

www.pappasinc.com

575 E. Milwaukee; Detroit, MI 48202 USA Tel: +1.313.873.1800 Fax: +1.313.875.7805 sales@pappasInc.com

See ad on p. 34

Parsons-Eagle Packaging Systems

www.parsons-eagle.com

1415 Fortune Ave.; DePere, WI 54115 USA Tel: +1.920.983.7100 Fax: +1.920.983.7300 hatchellp@parsons-eagle.com



Peel Plastic Products Ltd.

www.peelplastics.com 49 Rutherford Rd. S.

Brampton, Ontario L6W 3J3 Canada Tel: +1.905.456.3660 Fax: +1.905.456.0870 markl@peelplastics.com

See ad on p. 29

Penford Food Ingredients

www.penfordfoods.com

7094 S. Revere Parkway; Centennial, CO 80112 USA Tel: +1.303.643.1686 Fax: +1.303.649.1700 jsmith@penx.com

Perten Instruments

www.perten.com 6444 S. 6th St.; Springfield, IL 62712 USA Tel: +1.217.585.9440 Fax: +1.213.585.9441 jpowers@perten.com

Pet Food Solution Inc.

www.petfoodsolution.com 562 State Rd. DD; Auxvasse, MO 65231 USA Tel: +1.573.387.4575 Fax: +1.573.387.4404 abagley@petfoodsolution.com



thepetersoncompany.com P.O. Box 60; Battle Creek, MI 49016 USA Tel: +1.269.979.1600 Fax: +1.269.979.9227 rons@thepetersoncompany.com

See ads on pp. 11 and 14



Petfood Enterprise **Technologies**

www.petfoodenterprise.com 7 Heritage Oak Lane; Battle Creek, MI 49015 USA Tel: +1.269.979.0594 Fax: +1.269.704.5959 leighanns@petfoodenterprise.com

See ad on p. 28

Petfood Ingredients

www.petfoodingredients.com P.O. Box 2035; Mt. Pleasant, SC 29465 USA Tel: +1.843.884.6135 Fax: +1.843.881.1710 icleyh@petfoodingredients.com



Pizzey's **Nutritionals**

www.pizzeys.com

Box 132, Main St.; Angusville, Manitoba ROJ OAO Canada Tel: +1.204.773.2575 Fax: +1.204.773.2317 linda@pizzeys.com

See ad on p. 81



nutrition www.poetenergy.com

4506 N. Lewis Ave.: Sioux Falls, SD 57104 USA Tel: +1.605.332.2200 Fax: +1.605.332.2266 mindy.schweitzer@poetenergy.com

See ad on p. 13

PPI Technologies

www.ppitechnologies.com 1610 N. Gate Blvd.; Sarasota, FL 34234 USA Tel: +1.941.359.6678 Fax: +1.941.359.6804 acorrea@ppitechnologies.com

Preference Technology Inc.

2275 E. 1400 N. Rd.; Watseka, IL 60970 USA Tel: +1.815.473.4035 Fax: +1.815.473.4048 ron_fuller@hughes.net

Promens, Bonar **Plastics & Saeplast**

www.promens.com 6111 S 6th Way; Ridgefield, WA 98642 USA Tel: +1.604.506.5719 Fax: +1.360.887.3550 Inoirier@shaw.ca

Quality Technology International Inc.

www.atitech.com 2250 Point Blvd., Suite 322; Elgin, IL 60123 USA Tel: +1.847.649.9300 x25 Fax: +1.847.649.9309 info@atitech.com

Reuther Verpackung GmbH & Co. KG

www.reuther.de Elisabethstrasse 6; Neuwied 56564 Germany Tel: +49.2631.875.0 Fax: +49.2631.875.333 lhermans@reuther.de



Romer Labs Inc.

www.romerlabs.com

1301 Stylemaster Dr.; Union, MO 63084 USA Tel: +1.636.583.8600 Fax: +1.636.583.2340 michael.prinster@romerlabs.com

See ad on p. 84

Rose Acre Farms

www.goodegg.com

P.O. Box 1377 Social Circle, GA 30025 USA Tel: +1.770.464.2652 Fax: +1.770.464.2998 bginnane@goodegg.com

Rush Direct/Total Alimentos

www.rushdirect.net

800 Dillon Dr.; Wood Dale, IL 60191 USA Tel: +1.847.867.1839 Fax: +1.630.595.9635 charles@rushdirect.net



www.sanimax.com

65 Massey Rd. Guelph, Ontario N1H 7M6 Canada Tel: +1.519.284.2381 Fax: +1.519.284.9472 brad.hutchison@sanimax.com

See ads on pp. 33 and 82



Schenck AccuRate

www.accuratefeeders.com 746 E. Milwaukee St. P.O. Box 208; Whitewater, WI 53190, USA Tel: +1.800.558.0184 Fax: +1.262.473.2489

See ad on p. 75

mktg@accuratefeeders.com



Scoular Scoular Co. (The) www.scoular.com

250 Marquette Ave., Suite 1050 Minneapolis, MN 55401 USA Tel: +1.612.851.3700 Fax: +1.612.851.3764 mcici@scoular.com

See ad on p. 62

Sealstrip Corp. www.sealstrip.com

200 N. Washington St.; Boyertown, PA 19512 USA Tel: +1.610.367.6282 Fax: +1.610.367.7727 jconrad@sealstrip.com

Selo Food Technology BV www.selo.com

Eektestraat 1 Postbus 357 Oldenzaal AJ. 75570 Netherlands Tel: +31.541.582000 Fax: +31.541.510885 wkr@selo.com

Silva International www.silva.intl.com

523 N. Ash St.: Momence, IL 60954 USA Tel: +1.815.472.3525 Fax: +1.815.472.3536

iweidenaar@silva.intl.com

DSMBrand

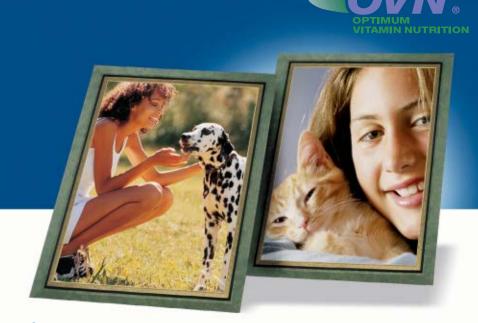
UNLIMITED FRIENDSHIP



OVN®

- supports a healthy development
- allows an active adult phase
- helps to delay the onset of aging

DSM Nutritional Products Ltd. P.O. Box 3255, 4002 Basel, Switzerland



OVN® (Optimum Vitamin Nutrition) represents the full potential of vitamins and other nutritional ingredients, formulated to fully leverage this potential for the pet's well-being and health

petfood.nbd@dsm.com www.dsmnutritionalproducts.com



Simmons Feed Ingredients

www.simfoods.com

10700 South State Highway 43 Southwest City, MO 64863 USA Tel: +1.417.762.3001 Fax: +1.417.762.3568 tdorn@simfoods.com

SPECIALTY INGREDIENTS, INC. Specialty

Ingredients

www.habib dm.com

2628 Barron Rd. Poplar Bluff, MO 63901 USA Tel: +1.573.785.5444 Fax: +1.573.778.0152 fawazsal@aol.com

See ad on p. 81



www.spf-diana.com

5300 Highway 25N; Hodges, SC 29653 USA Tel: +1.864.642.4420 Fax: +1.864.374.3091 tdugar@spf-usa.com

See ads on pp. 2 and 36-37



Summit Ridge Farms

RR 1, Box 131 Susquehanna, PA 18847 USA

Tel: +1.570 756.2656 Fax: +1.570 756.2826 mike@srfgrms.com

See ads on pp. 73, 75 and 77

SunOpta Ingredients Group www.sunoptg.com

25 Wiggins Ave.; Bedford, MA 01730 USA Tel: +1.781.276.5100; Fax: +1.781.276.5125 collette.sizer@sunopta.com

Tapco Inc.

www.tapcoinc.com

225 Rock Industrial Park Dr. St. Louis, MO 63044 USA Tel: +1.314.739.9191 Fax: +1.314.739.5880 sharonm@tapcoinc.com



Trouw Nutrition Trouw Nutrition **USA**

www.trouwnutritionusa.com

115 Executive Dr.; Highland, IL 62249 USA Tel: +1.618.654.2070 Fax: +1.618.654.6700 ashley.brinegar@nutreco.com

See ad on p. 87

Tyson Foods Inc.

www.tvson.com

2210 Oaklawn Dr.; P.O. Box 2020 Springdale, AR 72762 USA Tel: +1.479.290.1062 Fax: +1..479.290.1192

jerry.felts@tyson.com



Union Pack Embalagens

www.unionpack.com.br

Rodovia RS 444, KM 276 Bento Goncalves, RS Brazil

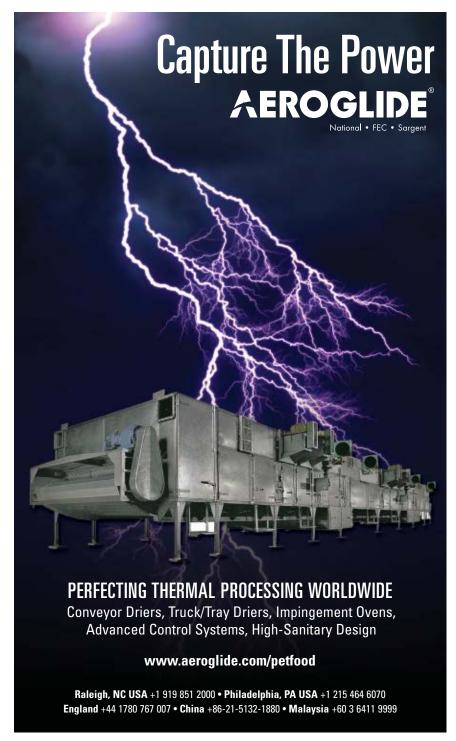
Tel: +55.54.2102.9241 Fax: +55.54.2102.9223 gustavo@unionpack.com.br

See ad on p. 20



US Commodities modities www.usacommodities.com

2295 Continental Dr., Suite C West Bend, WI 53095 USA



Respected for our extensive knowledge of the petfood industry and dairy based ingredients

> Known for our continuing 20-year partnership and highly regarded role throughout the industry



With The Peterson Company's extensive knowledge of the Petfood Industry and Land O' Lakes expertise in dairy based ingredients, the two companies have worked jointly to develop highly palatable ingredients specifically for Petfood Manufacturers. For over 20 years, this partnership has made significant contributions to the development of petfood ingredients.

Contributions in the areas of nutrition and palatability are highlighted by the development of 100% Pet Food Cheese Powder, Cheese Flavor Builder, and Spray Dried Bacon Fat.





Tel: +1.800.987.1070 Fax: +1.267.338.1071 pboisclair@agmotion.com

See ad on p. 74

Van Drunen Farms

www.vandrunenfarms.com 300 W. 6th St. Momence, IL 60954 USA

Tel: +1.815.472.3100 Fax: +1.815.472.3850 tzvlstra@vandrunen.com



Vicam Group of Waters

www.vicam.com 313 Pleasant St. Watertown, MA 02472 USA Tel: +1.617.926.7045 Fax: +1.617.923.8055 andrew@vicam.com

See ad on p. 38

VITALFA

Vitalfa LLC www.vitalfa.com

7121 Canby Ave.; Reseda, CA 91335 USA Tel: +1.818.705.4100 Fax: +1.818.881.6370 rbrewster@vitalfa.com

See ad on p. 82

Waters Corp.

www.waters.com

34 Maple St.; Milford, ME 01757 USA Tel: +1.508.482.3953 Fax: +1.508.482.2674 suzanne decatur@waters.com

WEILER

Weiler and Co. Inc.

www.weilerinc.com

1116 E. Main St.: Whitewater, WI 53190 USA Tel: +1.262.473.5254 Fax: +1.262.473.5867 dtobergt@weilerinc.com

See ad on p. 59



Wenger Manufacturing Inc.

www.wenger.com

714 Main St.; Sabetha, KS 66534 USA Tel: +1.785.284.2133 Fax: +1.785.284.3861 mle@wenger.com

See ad on p. 88

Werthan Packaging Inc. www.werthan.com

1515 5th Ave. N.; Nashville, TN 37208 USA Tel: +1.615.277.2046 ;Fax: +1.615.726.1093 ronp@werthan.com

Westfalia Technologies www.westfaliausa.com

3655 Sandhurst Dr.: York, PA 17406 USA Tel: +1.717.764.1115 Fax: +1.717.764.1118 sales@westfaliausa.com



Wilbur, Ellis Co. www.wilburellis.com

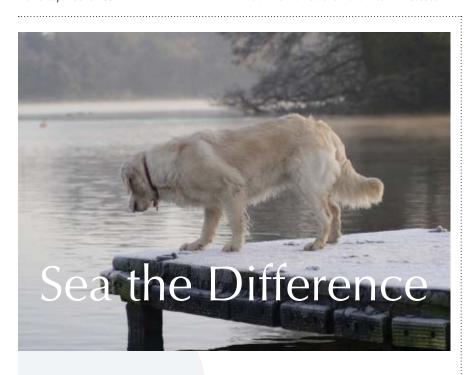
1608 Sylvester Dr., Unit 5 Tecumseh, Ontario N8N 2L9 Canada Tel: +1.519.735.7441 Fax: +1.519.735.7141 smckella@wecom.com

See ad on p. 80

Zip.Pak

www.zippak.com

1800 Sycamore Rd.; Manteno, IL 60950 USA Tel: +1.815.468.6500 Fax: +1.815.468.6550 info@zippak.com









Research has shown the use of Omega Protein's menhaden fish meal and oil can provide a variety of benefits such as reduced inflammation in joints, higher trainability, lower exercising heart rate, a heightened immune system, healthier skin and a shiny coat.

Special Select: Menhaden fish meal, a proven stable and reliable source of balanced amino acids and essential fatty acids used in quality pet food and pet treats.

Natural Nautic: Menhaden fish meal now preserved with mixed tocopherols, the natural choice for providing these rich nutrients.

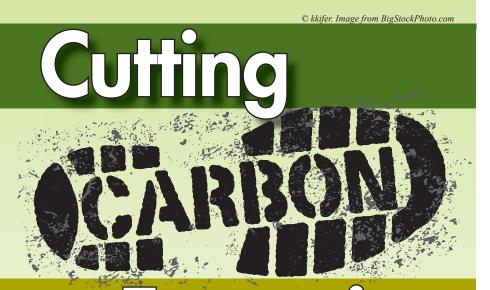
Virginia Prime: Refined menhaden fish oil, a direct source of EPA and DHA, long-chain omega-3 fatty acids that are essential to a pet's diet and health.

Omega Protein, giving you the options to provide pet owners what they want most - healthy pets. Send us an email, inquire@omegaproteininc.com, visit our website or call us for more information.



www.omegaproteininc.com 713-623-0060 800-345-8805





Footprints 5 steps

How to investigate and implement a low carbon footprint agenda

BY COLIN MAIR

ery few people now dispute the fact of global warming, though there are lively debates about the rate of warming and how much of it is a direct result of mankind's activities. Many consumers, retailers and governments are expressing the need to do something now about global warming. In particular there is increasing pressure to reduce carbon footprints—the measure of the impact human activities have on the environment in terms of the amount of greenhouse gases produced. This ar-

ticle will cover five steps for reducing carbon footprints:

- **1.** Understanding the issue.
- **2.** Calculating your carbon footprint.
- **3.** Weighing risks and benefits of a low carbon agenda.
- **4.** Focusing on manufacturing.
- **5.** Looking at the big picture.

The carbon footprint concept requires petfood manufacturers to analyze the total "carbon cost" of manufacturing in a way that goes well beyond direct energy costs.

Understanding the issue

Carbon dioxide (CO₂) is recognized as the principal greenhouse gas. Without CO₂ in the atmosphere the earth would be uninhabitable. The presence of just 0.037% of this gas in our atmosphere is responsible for the retention of infra-red heat that otherwise would be radiated out into space, leaving the earth as a ball of ice floating in a huge cold space.

Note that before the industrial revolution the average atmospheric concentration of CO₂ was 0.028%, now it is 0.037%. Most scientists think that this increase in CO₂, as well as other greenhouse gases, is creating a situation where an increasing amount of heat is being retained by the earth, leading to a net warming effect.

The industrial revolution created a sudden demand for energy that led to our use of fossil fuel sources such as coal, oil and natural gas. The carbon that was locked into these materials is being released as CO₂ into the atmosphere. The earth can substantially buffer this release—a great majority of the released CO₂ is absorbed by the oceans and vegetation. However, as the rate of CO₂ release has increased in the last century, the earth's buffering capacity has not been able to keep up. Hence there is a global drive to decrease or offset carbon emissions.

Various governments and organizations have established plans that allow industries to offset their carbon emissions. This is achieved by investing in an accredited plan to buy carbon credits. Theoretically an organization can pay for the carbon it emits, or partially

Online extra!

For Colin Mair's original, unedited article, go to www.petfoodindustry.com/carbon.aspx.

Figure 1: Manageable parts Break down your company into manageable parts so action plans can be formulated and implemented. Boundary for direct energy usage Offices & buildings Refrigerant Business **Employee** travel emissions commuting **Production** Preparation Extrusion Packaging of wet & dry drying ingredients cooling Waste Receipt & handling raw recycling & Warehousina materials disposal Supplier Distribution transport Consumption & disposal of goods

offset the amount of carbon it emits, by investing in an endeavor that reduces carbon emissions. Carbon offset endeavours include:

- Renewable energy;
- Energy efficiency;
- Methane capture; and
- Forestry.

Calculating your carbon footprint

Petfood companies need to calculate their carbon footprints before investing in either company changes or carbon offsets. To do so, use one of the many carbon footprint calculators available on the internet, for example www.carbonfootprint.com/calculator.

aspx. The following information will need to be prepared in advance to carry out the calculation:

- ➤ Number of staff and sites;
- Annual fuel consumption in kilowatt hours;
- ➤ Amount of waste disposed to landfill and/or incinerated;
- Annual distance or fuel consumption of company owned vehicles, including gasoline, diesel, hybrid, LPG, electric and hydrogen;
- Annual business travel distance or fuel consumption of company vehicles:
- ➤ Annual business journeys taken by taxi or train;
- ➤ Annual number of flights;

- ➤ Annual number of hotel nights; and
- Annual commuting distances by staff—cars, motorcycles, public transport.

After calculating the carbon footprint, the next step is to break down your company's wishes into manageable parts so that action plans can be formulated and implemented (see Figure 1).

Weighing risks and benefits

Petfood companies need to weigh the risks and benefits of adopting a low carbon agenda. Investments in technology can be expensive, but can also reduce some costs. To make good decisions, companies will need an overview of the genuine cost efficiency benefits and the positive impacts on sales, reputaion, trust and long term sustainability.

Focusing on manufacturing

The biggest energy user in a petfood company is the manufacturing plant. It is here that the biggest savings can be quickly made, not always with the need for high capital investment. The use of process flow diagrams can assist with analysis and planning. Start by answering the following questions:

- What is the no-load power draw on all the motors?
- > Are motors run for long periods with

6 ways to cut carbon emissions

From the blog for the European Business Summit 2008 (http://greeneconomy.blogactiv.eu):

- 1. Facilitate reduced business travel and commuting.
- Cut energy use in manufacturing via intelligent design.
- 3. Improve efficiencies in logistics and transportation.
- 4. Implement energy savings within the power grid.
- 5. Reduce energy use in buildings.
- 6. Enable carbon accounting.

Investments in technology can be expensive, but can also reduce some costs.

YOUR SOURCE FOR NATURAL

mega-3 Fish Vils



Pure Omega-3 Fish Oil is used in today's most popular nutritional supplements and petfoods.

Almond Grape Seed Rice Bran Apricot Hazelnut Rose Hip Safflower Avocado Hemp Seed Black Currant Joioba Sesame Macadamia Soybean Borage Canola Olive Sunflower Castor Peach Tea Tree Coconut Peanut Walnut **Evening Primrose** Perilla Wheat Germ Flax Seed Pumpkin

Marine Oils

Cod Liver Fish Liver Salmon Shark Liver Squalane Squalene Tuna

Fruit Oils

Cranberry Raspberry Blackberry

pecialty Butters

Avocado Aloe Illipe Kokum Olive Sal Others Available

We specialize in delivering the finest quality all-natural marine, vegetable, fruit oils and specialty butters at remarkably competitive prices.



1-800-ALL-OILS

ARISTA INDUSTRIES, INC.

557 DANBURY ROAD, WILTON, CT 06897 • 203-761-1009 • FAX 203-761-4980 www.aristaindustries.com · info@aristaindustries.com

- no product running? If so, why?
- Which motors would benefit from the use of inverters?
- What is the theoretical use of steam in the conditioner compared to actual?
- Do we pre-heat conditioning water?
- What benefit would pre-hydration of dry feed give us?
- What are air-flows, temperatures and humidities?
- Can we re-use process air?
- Is the dryer optimized?
- Are production rates maximized?
- How much start-up and shut-down waste is there and why?
- How is waste handled and why?
- Are we over-drying product?
- Can we handle ingredients in reusable vs. disposable containers?
- Are we using extruder cooling water as boiler make-up water?
- Do we know exact energy cost for each product?

The big picture

As an integral part of the implementation strategy, there should be a strategy in place that presents clear and upfront information to customers through labeling, advertising and personal communication. Achievable targets should be established to reduce carbon footprints that give measurable objectives in terms of energy savings and compliance with targets.

Whether or not we agree with any or all of the issues related to global warming, it can only do our companies good to adopt a culture of minimized energy and waste. There is an opportunity to demonstrate to our customers and regulatory authorities that our companies follow practices of sustainability and ethical manufacture and are empathic with public perceptions and changing global issues.

Colin Mair is the founder of Cormal Technology, which develops technology to support thermal processing systems, colinmair@btinternet.com, Tel: +44.1526.344495.



Still using paper?

Make the Move from Paper to Plastic with Bulldog™ Pet Food Packaging for Superior Graphics, Re-sealability and Reduction of Infestation.



- Patented LaserTear® scoring technology creates precise scoring lines and custom 2-dimensional tear paths
- 10-color printing creates superior, eye-catching graphics
- Advanced film technology resists denting and creasing for better shipping, stocking and end-use performance
- Gas-flushing and vacuum-packaging technologies improve food safety and increase consumer appeal
- Bulldog patented films are developed and supported by dedicated pet food R&D teams

Experience Makes a World of Difference!

A global supplier for more than 100 years and the leading domestic producer of retort pet food packaging, Alcan takes your packaging into the future. Contact us today for more information!

8770 West Bryn Mawr Avenue • Chicago, IL 60631 • p 773-399-8000 • f 773-399-8099 • www.alcanpackaging.com ©2006 Alcan Packaging







Natural sales rising

US sales of natural and organic petfood are growing at double-digit rates

BY DEBBIE PHILLIPS-DONALDSON

onsumers are turning more and more to natural and organic products. By 2006, 98% of the US buying public reported purchasing a natural product, and 60% reported buying organic, says Information Resources Inc. (IRI). Those consumers who are also pet owners seem to be extending their purchasing habits to their pets' dietary needs.

ONik_Sorokin. Image from BigStock

According to Packaged Facts, sales of natural petfood in the US reached US\$1 billion in 2007. This figure represents 6% of total US petfood sales and a whopping 50% total growth—or a compound annual growth rate (CAGR) of 25%—since 2003. Packaged Facts projects the segment to grow another 16% CAGR by 2012, increasing to more than US\$2 billion (Table 1).

In its report *Natural, Organic and Eco-Friendly Pet Products in the US*, released in October 2007, Packaged Facts says US sales of organic petfood have also increased at booming rates: 55% over 2006 and 48% CAGR since 2003. While still less than .5% of the total US petfood market, 2007 organic sales ended up at US\$67 million, according to data from the Organic Trade

Association. Packaged Facts projects that number to increase another 23% CAGR by 2012 to US\$188 million.

Recalls and more

Besides growing consumer interest, Packaged Facts attributes these sales increases to other factors including:

- ➤ Continuing fallout from the 2007 US petfood recalls;
- ➤ Large petfood companies introducing natural brands in addition to ones from specialty marketers;
- The number and type of retail outlets carrying natural and organic products is expanding.

"Heightened consumer concerns over petfood safety stemming from the recalls in spring 2007 will keep consumer interest in natural and organic petfood high in the months and years ahead," predicts David Lummis, senior pet market analyst with Packaged Facts. "Looking across the hundreds of products directly involved in the recall, it cannot be chalked up to coincidence that almost all organic and high-grade natural petfoods were spared." He says the few natural products that were recalled fell victim to cross contamination rather than actually containing tainted ingredients, though he acknowledges

Table 1: US sales of natural and organic petfood

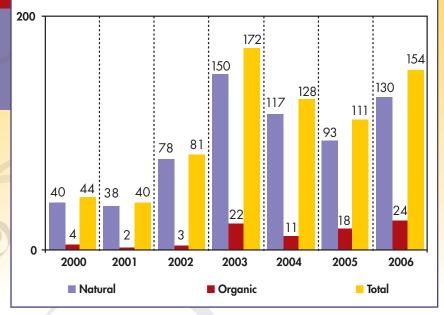
According to Packaged Facts, sales of these categories have grown significantly since 2003 and are projected to keep growing steadily through at least 2012. (CAGR = compound annual growth rate.)

| | Natural petfood sales | | Organic petfood sales | |
|------|-----------------------|--------|-----------------------|--------|
| Year | US\$ millions | % CAGR | US\$ millions | % CAGR |
| 2003 | \$417 | 15% | \$14 | NA |
| 2007 | \$1,006 | 25% | \$67 | 48% |
| 2012 | \$2,097 | 16% | \$188 | 23% |

Figure 1: Natural and organic petfood product launches

From 2000 to 2006, petfood marketers increased the number of new natural and organic dog and cat food products they introduced in the US. The numbers continued to increase in 2007.

Source: Datamonitor's Productscan new products database. Used with permission.



exceptions such as Nutro products.

Though some petfood manufacturers point to a lack of scientific proof that natural and organic products are indeed healthier or safer, Lummis emphasizes that many natural petfoods and virtually all organic ones contain higher-quality ingredients and are produced in more closely monitored environments. In many cases, this is simply because the companies and production batches are much smaller, he adds.

According to Packaged Facts, other product categories benefiting from the recall fallout include raw/frozen, refrigerated, homemade, 100% US sourced and locally grown—many of which also bear labeling and marketing claims of natural or organic.

Big dogs moving in

Despite the preponderance of smaller petfood companies in the natural/organic category—brands such as Breeder's Choice, Castor & Pollux, Evanger's, Natural Balance, Newman's Own Organics and Old Mother Hubbard are often cited—one of the most significant shifts in the past few years

has been the top five US petfood marketers entering this segment. "As of 2005, only two of the top marketers—Del Monte and Hill's (Colgate-Palmolive)—offered natural brands, and both

were restricted to the pet specialty channel," Lummis says.

Since then, the other top three marketers—Nestlé Purina, Mars and Iams (Procter & Gamble)—have begun offering natural petfoods in both pet specialty and mass market retail outlets. Examples include Nestlé's Natural Blends extension of its Purina ONE line, Mars' Goodlife Recipe line and even Mars' purchase of Nutro in the wake of the 2007 recalls. All signs point to this trend continuing.

Beyond specialty stores

The expansion into natural and organic is not limited to the marketer side; US mass-market retailers are also getting in on the action. Since 2006 Wal-Mart, for example, has been adding related products, including Natural Life certified organic petfoods.

A June 2007 U.S. News & World Report article cites Food Marketing Institute data that about 75% of conventional US grocery stores, including major supermarket chains like Kroger, now sell organic food. This seems to spill over to petfood: According to IRI's Infoscan, sales of natural petfood in

Natural, organic or neither?

Though US consumers are increasingly purchasing petfoods labeled as natural or organic, they may not know exactly what they're buying. No single official or universally accepted definition for either category exists, so pet owners are often left to figure out product marketing and labeling claims on their own.

The US Association of American Feed Control Officials has a definition for natural petfoods, but many experts believe it leaves too much room for interpretation and does not exclude undesirable ingredients, says Packaged Facts. Plus, the interpretation can vary significantly from state to state, because animal feed regulations are created and enforced primarily at the state level in the US. Not even veterinarians or animal nutritionists agree on a standard definition for natural.

The situation with organic petfoods could become clearer this year if recommendations from a Pet Food Task Force are accepted by the US Department of Agriculture's (USDA) National Organic Standards Board (www.ams.usda. gov/nosb/meetings/orgpetfood.pdf). Currently, many marketers of organic petfoods follow the standards for human foods under the USDA's National Organic Program, though those standards have no specific provisions for petfoods. The intention in forming the task force was to create such specificity.

Without it, the potential for consumer confusion is real. According to Packaged Facts, a survey by a natural and organic direct marketing company called Mambo Sprouts Marketing showed a widely varying interpretation by consumers of the meaning of the USDA organic seal. Perhaps as a result, only 25% of the respondents said they selected products with the seal, while 70% said they instead chose ones simply labeled organic.

Find more research online!

Go to www.petfoodindustry. com for market and nutrition research on petfood. See Featured Research and Research Notes on the homepage.

US mass-market outlets (supermarkets, drugstores and mass merchandisers except Wal-Mart) grew 236% in 2006, to US\$29 million, then added US\$57 million more during the first half of 2007.

In addition, Packaged Facts says pet retailers, including the "big box" chains, PetSmart and Petco, continue to offer more natural and organic petfoods. In the natural and organic retailing area, outlets from small to large, such as Whole Foods, are adding petfoods to their product mix.

Fueling the growth

Seeing all these positives, petfood manufacturers are adopting a strategy that has fueled overall sales growth: ramping up new product development. Datamonitor's Productscan Online service says that in the US in 2006, companies introduced 154 new petfood products with natural or organic claims, up from 111 in 2005 (Figure 1, p. 57). As of July 31, 2007, another 76 petfood products billed as natural and nine labeled organic had debuted.

Three times as many new natural and organic dog foods versus cat foods have been introduced, according to Packaged Facts. Its 2007 report also mentions that many of the new natural and organic petfoods are designed to help specific health conditions in pets, just as more mainstream petfood products are formulated to do.

Don't look for any of these trends to slow down anytime soon. Rightly

Sales of **na**tural petfood in the **US** reached US\$1 billion in 2007.

or wrongly, many pet owners consider natural and organic petfoods the best way to feed their pets.

For more information, see Natural, Organic and Eco-Friendly Pet Products in the US at www.packagedfacts.com. Free registration allows you to access abstracts and search inside reports.

DHA Premium Omega-3 — **Pet Benefits Throughout Life!**



DHA Gold Value Fat provides the following benefits:

- Easy to handle, blend and extrude;
- Sustainable domestic supply;
- Vegetarian source of DHA;
- Non-GMO:
- Safe no exposure to oceanborne contaminants;
- cGMP facilities:
- High levels of DHA omega-3;
- Consistent quality and price;
- High-quality ingredient that will not compromise taste, texture or aroma.



Martek Biosciences Corp. 6480 Dobbin Road Columbia, MD 21045 USA Tel: +1.800.662.6339 Fax: +1.410.997.7789 Website: www.martek.com

Food Processing Systems

of Meat Processing Equipment



DOMINATOR® 14 Pre-Grinder

MG DOMINATOR® 14/360B

All new grinder design revolutionizes meat processing and provides the highest product quality and grinder efficiency available.





MG DOMINATOR® 14 Conversion unit for MG 1109 unit

Please visit us at the Petfood Forum, Booth 401



DOMINATOR® 16 BG

USA: 262-473-5254 • 800-558-9507 • Fax: 262-473-5867 • Email: sales@weilerinc.com EUROPE: +44 (0) 1454 320900 • Fax: +44 (0) 1454 326262 • Email: sales@weilerinc.co.uk

www.weilerinc.com

Grinders • Mixers • Conveyors • Mixer Grinders • Separators • Complete Systems

Packaging testing technology that will protect your products

BY JESSICA TAYLOR BOND

From cans and jars to pouches and bags, different packaging materials require different safety precautions.

here is an increased awareness about the importance of package integrity across many industries, and with the scrutiny heightening on ours, the pressure is on to invest in better quality inspection technologies that can be applied for both off-line testing and in-line automated inspection. Companies that keep using destructive test methods that were developed and approved for use decades ago should re-evaluate their process and investigate technologies that provide valuable data that will improve manufacturing processes, helping reduce overall costs.

Consistency and reliability

According to Tony Stauffer, president of Packaging Technologies and Inspection LLC (PTI), packaging testing has changed over the past decade by becoming simpler, more cost effective and efficient. Most important is the fact that package integrity testing has become more reliable, thanks in part to high precision non-destructive inspection technologies coupled with a user-friendly approach.

There is a growing need for the development of rapid, non-destructive, non-invasive testing technologies. Some of the non-destructive test methods that address this are:

- Vacuum/ pressure decay;
- Airborne ultrasound inspection; and
- Force load testing.

These methods are not only reliable, but yield repeatable, quantifiable statistical test data. Because they are non-destructive, the same samples can be repeatedly tested, a greater number of samples can be tested and even the actual market product itself can be tested.

Other methods—like water bath, dye tests, and peel and burst tests—are simple to perform and require less expensive equipment, but are destructive to both package and product. These tests also produce test results that are dependent on technique, sample preparation and operator variability, making them more time consuming in the end. Not to mention results from peel and burst tests can be difficult to interpret or correlate to manufacturing process parameters, package quality or shelflife performance.

Detection and inspection

According to Mettler-Toledo Safeline, processors and packagers in the petfood industry face certain unique



The TFT Sealer trims, folds and tapes woven polypropylene bagging material to provide a sturdy, durable seal, yet is easy to open, according to Doboy Inc.



Reveal the shine of a **born worker**



NUTRITIONAL RESPONSE FOR GOLDEN RETRIEVER

The Golden Retriever, a born worker, who deserves the greatest nutritional attention.



Golden Retriever 25

BEAUTIFUL COAT

Intensifies the softness and shine of the Golden Retriever's coat through the synergic action of borage oil and biotin. Helps in the construction of hair with an optimal level of thioamino acids, essential to the synthesis of keratin.

WEIGHT MANAGEMENT

Helps maintain the Golden Retriever's ideal healthy weight (exclusive formula and kibble).

CARDIAC TONE

Contributes towards optimal functioning of the cardiac muscle.

ENHANCED CELL DEFENCES

Fights against cellular aging thanks to a powerful complex of antioxidants.



For Quality Petfood Ingredients

Count On Scoular People

Visit Us at Booth #413 at the Petfood Forum



www.scoular.com/petfood

Ingredients:

- Marine Proteins & Oils
- Animal Proteins & Oils
- Pea Protein, Fiber & Flour
- Soy Protein, Fiber & Flour
- Frozen Fish & Variety Meats
- Specialty Starches& Flours
- Organic, Natural & IP
- Fruits, Vegetables& Pomaces
- Grain Products

Services:

- Blending
- Co-Packing
- Procurement
- Risk Management
- Logistics

Contact Us:

250 Marquette Avenue Suite 1050 Minneapolis, MN 55401 Ph: 800-875-7870



challenges, including detecting contaminants, detecting damaged or missing products and identifying overfill and underfill. A presentation about x-ray technology and how it addresses these concerns is available for download at www.mt.com/xraytechnology. The presentation, entitled X-ray Inspection — The Future of Packaging Inspection, explains the technology and its specific application to our industry, as well as demonstrates that x-ray provides capabilities not available in metal detectors or vision systems.

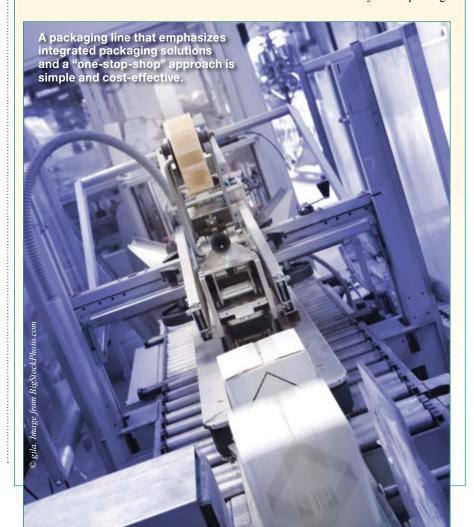
Checking for seal integrity using Seal-Scan, an airborne ultrasonic inspection technology from PTI, is a fast, efficient, non-destructive method to verify seal quality and pinpoint type, size and location of seal defects, according to the company. The inspection technology is also capable of testing many different types of packaging materials, such as aluminum, foil, paper or a combination of materials.

Integrated packaging solutions

Doboy Inc., a division of Bosch Packaging Technology, offers the TFT Bag Sealer for woven polypropylene bags. The TFT Sealer trims, folds and tapes woven polypropylene bagging material to provide a sturdy, durable seal, yet is easy to open, according to the company.

The double fold closure features a fold depth of 1.25 inches secured with 2 inch wide case sealing. The double fold tape is resistant to both hot and cold temperatures, and the sealing method provides a sift-proof closure to prevent leakage during shipping and storage. With a high speed of 150 feet per minute, the TFT unit is suited for automatic feeding and is easily integrated into most high speed automatic bagging lines, Doboy says.

A packaging line that emphasizes integrated packaging solutions and a "one-stop-shop" approach is also available from Doboy. The packag-



Results from peel and burst tests can be difficult to interpret or correlate.

ing line consists of three machines: the Cobra Carton Former, the Linium 301 Horizontal Flow Wrapper and the Presto Top Loader.

Products on the packaging line are wrapped by the Linium 301 Flow Wrapper, which uses flat wound roll stock film and creates a fin seal. crimped-end wrapper. The Cobra Carton Former offers flexibility with hot melt, lock or simplex carton style forming on a small footprint. The Top Loader collates wrapped products being fed from the Linium 301 and places them in formed cartons for the Cobra

Unique technology

Cross directional laser technology is another way to keep the good things in and the bad things out. LaserTear cross machine directional (CMD) scoring technology from Alcan Packaging can improve petfood processing with easy-open convenience, superior appearance and tamper evidence, according to the company.

CMD laser-scored film works with zipper applications and creates a unique, "hooded" package that allows for the removal of the entire package header to expose the resealable feature.

By scoring below the zipper, this innovation delivers easier consumer access and eliminates the potential for contents to collect between the zipper and the package. Compatible with vertical form/fill/seal equipment, Alcan Packaging's film featuring LaserTear CMD scoring exhibits excellent machinability, running at top speeds and meeting operational demands, the company says.

Packaging for bulk shipments comes with its own distinctive problems. EDL Packaging Engineer's Unit Load Systems enclose bulk, variable sized or palletized products for shipment. Translucent low density polyethylene film provides

both product and handling point visibility during transit, at a lower price than corrugated based packaging. The opaque film also protects from ultrviolet radiation exposure during periods of outdoor storage, according to EDL.

He worries about the quality of his food.



You need to worry about the quality of the package.

- 15 North American manufacturing sites
- · AIB Inspected & ISO Certified
- · Strength, barrier & performance testing · 10-color process printing
- · Technical applications support
- · Variety of paper and plastic structures



Revolutionizing flexible packaging with unparalleled service, reliable performance, timely innovation and exceptional value.

Exopack, LLC 3070 Southport Road (29302) • PO Box 5687 • Spartanbura, SC 29304

AAFCO moves toward calorie statements

ans of the band Asleep at the Wheel are likely familiar with its version of the song "Across the Alley from the Alamo" (much older folks will remember it as a Mills Brothers song). In the case of the Association of American Feed Control Officials (AAFCO) January mid-year meeting in San Antonio, Texas, USA, it was right across the street from the Alamo. In the shadow of this symbol of perseverance in times of adversity, AAFCO deliberated on petfood regulatory matters.

Weight management

After considering the report and recommendations of the Calorie Statement Working Group, the AAFCO Pet Food Committee (PFC) accepted, at least in principle, the American College of Veterinary Nutrition proposal to require mandatory calorie content statements on dog and cat food labels. It did not accept any specific regulatory verbiage, however.

Still in question is whether this amendment should apply to all dog and cat food products as originally proposed or whether there should be exceptions (e.g., supplements and treats). A new working group has been assigned to look at this. In fact, PFC combined this group with another one assigned last August to look at the issue of weight management/control claims and develop a comprehensive approach.

Small business policy?

A new issue brought before PFC is whether there should be an AAFCO policy regarding deviation from strict compliance with state labeling or registration requirements for small busiThe mid-year meeting addressed several regulatory matters affecting petfoods.

— David Dzanis



nesses such as pet bakeries and sellers of homemade treats. The issue is that many of these modest enterprises are not aware of the existing state requirements or find them too burdensome, thus failing to register and subsequently avoiding all regulatory scrutiny.

There was consensus among the attendees of the need for more education and outreach, but less of a meeting of the minds as to whether and what exceptions to the rules may be appropriate. However, there is precedent in the Food and Drug Administration (FDA) and US Department of Agriculture to make some regulatory exceptions for small businesses. A new working group has been formed to explore these matters and make recommendations

The PFC formed yet another working group to look at the proposed labeling for raw milk products as recommended by the AAFCO Feed Labeling Committee. Also, the deliberations of the expert panel in reviewing and revising the AAFCO Dog and Cat Food Nutrient Profiles and feeding trials are continuing, as are plans for AAFCO to

Tell us what you think!

Send letters to the editor to editor@ petfoodindustry.com or post your comments online at www.petfoodindustry.com

host a Petfood Regulatory Workshop in conjunction with the annual meeting in August. Finally, it was reported that a revised edition of the AAFCO Petfood and Specialty Petfood Labeling Guide is now available for purchase from AAFCO's web site (www.aafco.org).

Adulteration confusion

The Model Bill & Regulations Committee (MBRC) had a number of action items on its agenda but became quickly bogged down during discussion of the recently drafted Model Good Manufacturing Practice Regulations for Feed and Feed Ingredients. This was sent for consideration from the Feed Manufacturing Committee (FMC) after years of deliberation.

The document raised a number of concerns for MBRC, but most notable is the draft regulations' definition of adulteration. It varies significantly from the definition for the term in the Model Bill and, for that matter, from the Federal Food, Drug and Cosmetic Act. The reported intent of FMC in drafting it this way was to focus on cases of adulteration having direct safety consequences while ignoring those that do not (e.g., viable weed seeds).

I don't think it's prudent or workable to have two AAFCO documents with two different definitions for the same term; it can only lead to confusion and inconsistent interpretation. MBRC has requested a group comprised of members from both MBRC and FMC be formed to resolve these concerns

Not ingredient names

The item with the most potential to affect petfoods discussed by the Ingredient Definitions Committee was the proposed feed terms for various forms of carbohydrates, namely fructans, starch and sugars. Of concern was the possibility of misinterpretation of intended use of these terms. They are intended to allow for claims and guarantees relating to the concentrations of these substances in a product.

Current AAFCO policy does not consider claims for carbohydrates to be necessary or meaningful, since it is a vague term that comprises a large category of substances. However, use of these more precise terms on the label could have nutritional merit. The terms are not intended for use as a part of an ingredient name, though. The addition

Most notable is the draft regulations' definition of adulteration.

of a parenthetical "(nutrient)" after each term in its listing in the AAFCO Official Publication will distinguish these terms from those allowed to be used as part of an ingredient name—usually distinguished by the parentheticals "(part)" or "(process)" in its listing.

Longest acronym award

Perhaps the biggest topic discussed within several committees was the new federal legislation affecting petfood safety and labeling (see my December 2007 column). AAFCO has formed a multi-committee. Coordination Task

Force to deal with matters pertaining to the Food and Drug Administration Amendments Act of 2007—in doing so creating the longest acronym I've seen in recent years (FDAAAAAFCOCTF, pronounced *eff-dee-aaaaay-eff-coke-tif*). This task force will serve as the liaison between AAFCO and FDA.

Dr. Dzanis is a writer and independent consultant for the petfood and animal feed industries on veterinary nutrition, labeling and regulation. He can be reached at Tel: +1.661.251.3543, Fax: +1.661.251.3203, E-mail: dzanis@aol.com.



"Feel the Difference. Test the Difference. Make the Difference."



US Corporate Office 6001 Horizon W. Pkwy. Grovetown, Georgia 30813 706-737-7999 sales@palmetto-industries.com

sales @ palmetto-industries.com www.palmetto-industries.com

World's Most Extensive Vertically and Horizontally Integrated BOPP Manufacturer

- IN-House 10 Color Printing Rotogravure Machine.
- HACCP Certification / AIB Certification
- World Wide Distribution Centers / Guaranteed Supplies / 24-7 Customer Service
- Multiple Products BOPP, FIBC, WPP and PV
- The Only US BOPP Company to Invest in its own Vertically Integrated Manufacturing Facility Overseas

Does adding enzymes to petfoods help digestion?

dding enzymes to the diet to aid digestion has been a source of intrigue for the petfood industry for a number of years. Enzymes (for example, digests and hydrolyzed proteins) are common in petfood production but are seldom found as ingredients in the diet. They have been used successfully in livestock feed applications and hold a great deal of promise to resolve numerous issues for companion animals.

However, there are challenges to including enzymes as part of the diet:

- They are not robust enough to survive typical petfood production;
- Supporting research is almost nil;
- Labeling is clumsy; and
- Most people, even those who would propose to use enzymes, don't really know what purpose they serve.

So are they worth a second look?

Enzymes hold a great deal of promise but also present challenges.



— Greg Aldrich

What are enzymes, exactly?

Enzymes are proteins that catalyze (accelerate the rate of) biochemical reactions. They are produced by and found in all plant and animal cells. Enzymes are complex molecules with hydrophilic and hydrophobic regions, active sites and functional specificity (they only catalyze certain types of reactions). Some are produced in active form, and others known as zymogens must be modified to become functional. The efficacy of enzymes is not quantified by amount but rather the ability to catalyze a reactant to a product. This is often described as activity and is dependent on conditions such as pH and temperature.

In dogs and cats, as in other mammals, digestive enzymes are produced by cells in the salivary glands, stomach, small intestine or pancreas. They are a complex of large, three-dimensional proteins

> **Enzymes** are produced by and found in all plant and animal cells.





composed of hundreds of amino acids that function within the gut to catalyze the breakdown of food.

Digestive enzymes are typically identified by the compound that they act on followed by the suffix "ase" (e.g., protease digests protein) and span the range of food components in the diet (e.g., amylase digests amylose, lipase digests lipid, etc.). Digestive enzymes are not absorbed intact and do not end up in the circulation to perform metabolic functions; rather, they are washed along the gastrointestinal tract with the digesta or hydrolyzed to their constituent amino acids.

The most prominent example of enzyme use for dogs and cats is supplementation to replace digestive enzymes when the pancreas fails to produce adequate levels, a condition known as exocrine pancreatic insufficiency. Supplementing with a cocktail of digestive enzymes can alleviate symptoms associated with this disease, such as constant hunger, soft yellowish stools and undigested food in the feces (Wiberg *et al.*, 1998).

Natural benefit of raw diets?

Proponents of a feeding strategy that has become popular in the past several years, raw foods, tout the natural supply of enzymes as one of its benefits. There is a thread of truth to their theory, since enzymes are found in raw ingredients and are denatured during cooking.

There are a few food enzymes that could be loosely considered digestive in function. Examples in meat are calpains, the multi-catalytic proteinase complex and cathepsins. These enzymes are involved in the conversion of muscle to meat and also help with tenderizing.

Enzymes like the pectinases,

Tell us what you think!

Send letters to the editor to editor@ petfoodindustry.com or post your comments online at www.petfoodindustry.com



These days we're not just taking better care of ourselves, we're taking better care of our pets, too.

Carniking® from Lonza contains pure L-Carnitine.

- L-Carnitine is proven to:
- Support healthy cardiac function
- Improve muscle force
- Convert fat into energy
- Support healthy hepatic function
- Ensure optimum energy metabolism for all life stages

Provide your customers with a product that will improve the quality of life of their companion animals. They'll love you for it.



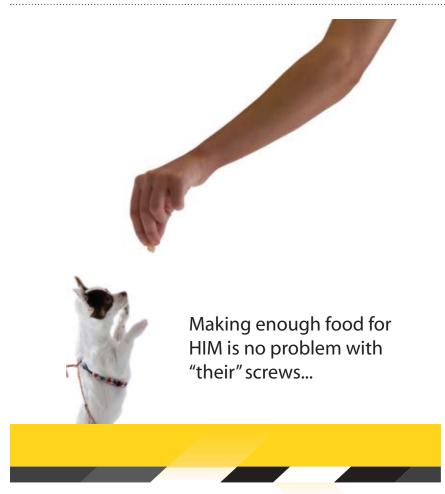
Carniking® offers pure L-Carnitine and is a trademark of Lonza Ltd. Switzerland.

www.carniking.com

Lonza Inc, Allendale, NJ USA Tel. +1 800 955 7426 carnitine@lonza.com

hemicellulases and cellulases are involved in post-harvest ripening/ softening of some fruits and vegetables. In seeds, amylase is activated during germination to liberate sugars that were stored as starch. In oil seeds, lipase enzymes cleave fatty acids from triglycerides.

While the enzymes contained in uncooked foods can participate in food degradation akin to digestion, their impact is likely overwhelmed by the potent acid-chyme of the stomach and cascade of pancreatic enzymes reaching the small intestine of healthy animals. Further, the impact



But if you need higher production rates out of your extruder parts, we have the solution. Conforma Clad's brazed tungsten carbide cladding extends extruder component life up to 8 times longer while adding the following benefits:

- Maintain consistent pellet size & shape
- Allow for predictable and uniform wear rates
- Decrease maintenance & downtime
- Lower cost per ton







There are a few food enzymes that could be loosely considered digestive in function.

of these raw ingredient enzymes on overall diet digestibility has not been reported.

Potential for adding enzymes

That doesn't mean the addition of digestive enzymes to companion animal diets doesn't have great potential to:

- Degrade nuisance and antinutritional compounds;
- Unlock bound nutrients;
- Improve dietary utilization; and
- Modulate the rate of nutrient release.

It is especially promising if the added enzymes provide functions uncommon to mammals

For example, supplementing with cellulase or hemicellulase enzymes could improve digestion of fibrous ingredients, and supplementing with lactase or alpha-glucosidase could hydrolyze flatulence producing di- and tri-saccharide sugars such as lactose, stachyose and raffinose found in milk and legumes.

Supplementing with keratinase or collagenase enzymes could improve the utilization of poorer quality (feathers, wool or cartilage) or heatdamaged proteins. Supplementing with phytase might improve the utilization of phosphorus and bromelain could resolve hairballs in cats (US Patent #6,080,403).

Practical considerations to adding enzymes

Commercially, enzymes are available from three primary sources:

- 1. Plant extracts;
- 2. Animal organs and their extracts;
- 3. Microbial fermentation.

Most of the digestive enzymes are available for purchase as concentrated powders and are required by regulation to identify their origin and activity level. That's the easy part.

Adding enzymes to a normally processed petfood is difficult due to their loss in activity when heated. Thus, canned foods are definitely out. Extrusion and baking also destroy the enzymes, so surface applica-

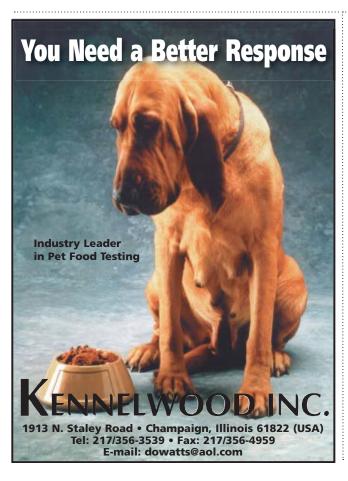
It is
especially
promising
if added
enzymes
provide
functions
uncommon
to mammals.

tion is necessary for these types of products. Unfortunately, achieving satisfactory coating at nano-quantities is near impossible with today's technology.

That leaves tablet and powder supplements as one of the few viable routes for delivering dietary enzymes. On the positive side, long-term supplementation of enzyme preparations does not negatively impact baseline pancreatic enzyme activities in dogs (Manas et al., 1996); nor does diet affect supplemental enzyme activity (Stock-Damage et al., 1984). However, effective doses, adverse effects or allergic reactions have not been reported.

So, while there are potential benefits for digestive enzyme supplementation in companion animal diets, its practical application remains elusive.

Dr. Greg Aldrich is president of Pet Food & Ingredient Technology Inc., which facilitates innovations in foods and ingredients for companion animals. Tel: +1.785.271.0238, E-mail: aldrich4@cox.net.





Market Report

Healthy convenience foods for pets

f human trends are any indication of what to expect in pet products, mature petfood markets like the US may be in for some significant shifts as new products sync up with busy consumer lifestyles. According to Simmons Market Research Bureau consumer survey data, almost two-thirds of American adults are trying to eat healthier foods these days, although this often dictates compromises (Table 1).

Narrowing the survey responses to dog and cat owners, the results remain remarkably similar, signaling an emerging trend Packaged Facts believes will begin to reshape the US market in 2008.

Fueling the craze

This trend is analyzed in depth in Packaged Facts' February 2007 report, Pet Food Packaging and Convenience Trends, which notes, "Several factors are converging to create dynamic opportunities for convenience, travel and portable products." These include:

- ➤ Increasing time constraints among pet owners:
- ➤ A tendency to seek out human-style pet products;
- The aging pet population (which increases the need for healthier products): and
- ➤ The high level of new product development.

Also fueling the convenience craze is the trend for pet owners to allow their pets to accompany them outside the home, venturing far beyond the parameters of the usual around-the-block walk.

Innovations

What's different is that petfood convenience is no longer just about products that are easy-open, resealable or singleserve. Take SmartPak, which started out in the equine market with controlleddosing, peel-off-top, blister-pack technology. The company has expanded into canine supplements and complete diets. providing pre-measured dog food along with medications and supplements, with customized packs being home-delivered to dog owners every 28 days. Prior to

Big convenience news

The biggest news in convenience foods for pets may be what Mars is calling a third feeding method. Developed through the company's Waltham Centre for Pet Nutrition and launched in the US in February, WholeMeals are promoted as the first 100% balanced adult dog meal shaped like a bone, also offering

Table 1: US attitudes—healthy foods and time constraints

Looking at the total US population of 215.1 million adults vs. US pet owners, a 2007 survey asked if respondents agreed with the following statements. Source: Simmons Market Research Bureau, Spring 2007 Study of Media and Markets; compiled by Packaged Facts.

| % of US adults | All US adults | Dog or cat |
|---|---------------|------------|
| | | owners |
| Try to eat healthier food these days | 64.9% | 64.0% |
| Like trend toward healthier fast food | 51.3% | 52.2% |
| Don't have time to prepare/eat healthy meal | 33.3% | 35.4% |
| Fast food fits my busy lifestyle | 21.9% | 23.0% |
| Often eat store-made, precooked meals | 20.7% | 21.2% |
| Rarely sit down to a meal together at home | 20.5% | 20.9% |

making the monthly shipment, the company E-mails the pet owner to check on portion sizes and supplement specifications (among 300). Soon to be available for cats, the service costs about US\$1.48 per day to feed a 20-pound dog.

Going a different route is Jakks Pacific. By licensing popular petfood brand names like Milk-Bone and Meow Mix. Jakks has made a name for itself by extending those brands into non-food pet supplies.

In late 2007, the company made its first direct push into petfood, parlaying its licensing deal with the American Kennel Club into AKC-brand Natural Pet Baked Travel Convenience Meals Packed in "fresh sealed containers for everyday convenience," the products come with ready-to-use serving bowls.

clinically proven oral care benefits and trendy ingredients like antioxidants and glucosamine. It is being sold exclusively through the pet specialty channel.

Interestingly, in its marketing Mars makes no mention of WholeMeals' convenience appeal, which may be the product's biggest ace in the hole. What could be more convenient than a petfood that eliminates the need for a bowl?

Information provided by Packaged Facts, www.packagedfacts.com.

Tell us what you think!

Send letters to the editor to editor@ petfoodindustry.com or post your comments online at www.petfoodindustry.com

Order Up The World of Ingredients...



When You Order Up from "The BARR!"

We've sourced the world to deliver ingredients to you in bag or bulk, by transport or rail. For fastest ingredient service, call or fax us today.



Amino acids, buffers, direct fed microbials, flax, enzymes, flavors, milk replacers, minerals, natural pigments, pelleting agents, phosphates, specialty ingredients, vitamins and surfactants.



Bill Barr & Co., Inc.

8800 Grant Ave. • Overland Park, KS 66212

1-800-336-BARR • FAX (913) 599-0425

www.billbarr.com • e-mail: Bill@billbarr.com

Research Notes

Key Concepts

➤ Isoflavones reduce fat accumulation

(Y. Pan, 2006): A diet containing soy isoflavones was very effective in reducing body fat accumulation in spayed/neutered dogs.

➤ Protein and cats' fecal microbiota

(D.C. Lubbs, 2007): Consumption of high protein diets results in vast changes in the intestinal microbiota of cats.

➤ Combating cognitive decline

(N.W. Milgram, 2007): Long-term maintenance on alpha-lipoic acid and acetyl-L-carnitine may be effective in attenuating age-associated cognitive decline by slowing the rate of mitochondrial decay and cellular aging.

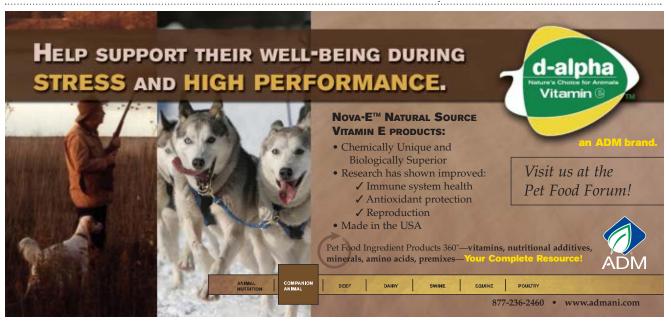


Isoflavones reduce fat accumulation

Estrogen plays a key role in regulating fat metabolism and maintaining normal body composition in both female and male animals. Both soy isoflavones and exogenous estrogen have been shown to significantly reduce body fat accumulation in ovariectomized rodents.

In this study, we fed spayed/neutered Labrador Retrievers with either a control diet (Ctl, n=13) or a test diet containing soy isoflavones (Iso, n=14). The dogs were fed 25% more than their maintenance energy requirement. At the end of the 12-month study, the dogs in the Ctl group gained twice as much body weight as the dogs in the Iso group (5.54 vs. 2.68 kg). A soy isoflavonescontaining diet was very effective in reducing body fat accumulation in spayed/neutered dogs.

Source: Y. Pan, 2006. Use of soy isoflavones for weight management in spayed/neutered dogs. *FASEB J.* 20:A854-A855.



Protein and cats' fecal microbiota

This study's objective was to identify changes in the fecal microbiota of cats fed high- or moderate-protein diets. Eight healthy female cats (1 year old) were acclimated to a control diet (38% protein) for four weeks. After acclimation, fresh fecal samples were collected and stored at -80° C. Cats were then randomly allotted to a moderate-protein (34% protein; n=4) or high-protein (53% protein; n=4) diet and fed for eight weeks. Fresh fecal samples were again collected and stored.

Following DNA extraction, denaturing gradient gel electrophoresis and quantitative polymerase chain reaction were performed to identify qualitative and quantitative changes in microbiota, respectively. Dice's similarity index was calculated as a measure of microbial diversity. Compared to baseline, cats fed the high-protein diet had a similarity index of 40.6% compared to 66.7% for those fed the moderate-protein diet. The study concludes that consumption of high protein diets results in vast changes in the intestinal microbiota.

Source: D.C. Lubbs, *et al.*, 2007. Qualitative and quantitative changes in fecal microbiota of cats fed high- or moderate-protein diets. *FASEB J.* 21: 705.2

Combating cognitive decline

Beagle dogs between 7.6 and 8.8 vears old administered a twice daily supplement of alpha-lipoic acid (LA) and acetyl-L-carnitine (ALC) over approximately two months made significantly fewer errors in reaching the learning criterion on two landmark discrimination tasks compared to controls administered a methylcellulose placebo. Testing started after a five-day wash-in. The improved performance on the landmark task of dogs supplemented with LA + ALC provides evidence of the effectiveness of this supplement in improving discrimination and allocentric spatial learning. We suggest that long-term maintenance on LA and ALC may be effective in attenuating age-associated cognitive decline by slowing the rate of mitochondrial decay and cellular aging.

Source: N.W. Milgram, et al., 2007. Acetyl-l-carnitine and alpha-lipoic acid supplementation of

aged beagle dogs improves learning in two landmark discrimination tests. *FASEB J.* 21: 3756-3762.





VACUUM CORE COATING WITH PEGASUS® PADDLE MIXER

Multiple layer coater

- 0,1% to 25% extra liquid into pelleted products
- Fat or multiple liquids into core of pellet
- Homogeneous coating of vitamins, digest and additives
- · Hygienic processing



Petfood Forum 2008 April 14-16 Chicago, Illinois, USA

YOUR PROCESS...
...OUR CARE

WWW.DINNISSEN.NL

Pet Food Testing and Feeding Trials for Cats and Dogs

- Dental Protocols (as per VOHC)
- Palatability Testing
- Digestibility / Metabolism Testing
- Stool Quality Analysis
- Blood Level Protocols
- AAFCO Nutritional Adequacy
- Urine pH
- Weight Loss Protocols
- Customized Tests Available
- Product Safety Testing



Setting the Standard for Pet Food Testing (570)756-2656

RD 1, Box 131 • Susquehanna, PA 18847 Fax: (570)756-2826 • Email: srf@epix.net

Product News



Palletizing cell with custom grippers

The AR-200 robotic palletizing cell from Premier Tech Systems handles up to four different products simultaneously, with custom grippers for bags and boxes. At speeds up to 25 units per minute, the AR-200 robot uses the latest addition to the FANUC robot family in the high payload 4-axis category. It palletizes all types of open-mouth bags and polyethylene FFS bags, fill tote boxes and bag in a box. This cell can also handle unlimited layout configurations and features quick changeover of palletizing patterns through stored recipes.

Premier Tech Systems Inc.

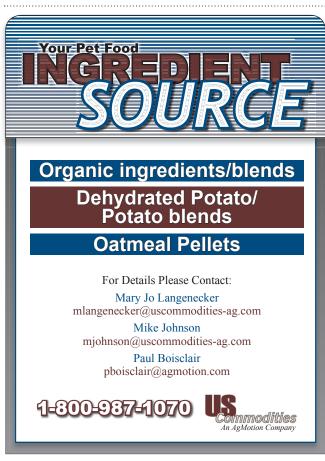
+1.418.868.8324

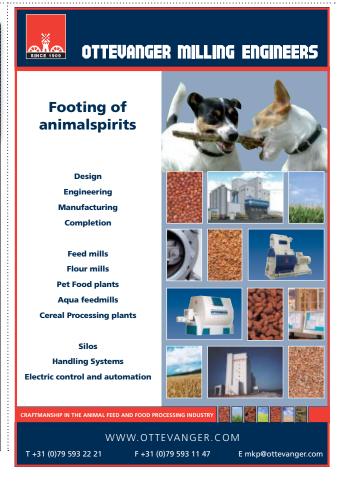
www.premiertechsystems.com



Moisture meter gets stamp of approval

The Aquamatic 5100 from Perten Instruments was recently tested in the Czech Republic, Slovenia and Croatia and has fulfilled all performance requirements. In addition to moisture, the Aquamatic also determines specific weight and temperature. Other moisture meters need several calibra-





tions per grain type, but according to the company, the Aquamatic only needs one calibration for all grains and oilseeds. USDA research states that the 150 MHz technology and UMA (unified moisture algorithm) reduces rebound effect and gives the true moisture content rather than the surface moisture content. All results are stored on the integrated flash memory, and the Aquamatic is barcode reader-ready.

Perten Instruments AB +1.46.888.0990

www.perten.com



Integrated nutritional values

The Nutritional Value Calculation from CSB-System International allows for an automatic calculation of nutritional components and ingredients lists of petfood products. The module can be integrated into the Recipe Management system as part of an overall production module from the company. Using standardized interfaces, external databases, such as the USDA nutritional database, can be imported and can then assign the content to ingredients. Based on the recipe composition, the module calculates the nutritional values and ingredient lists and feeds the information directly to integrated labeling module software.

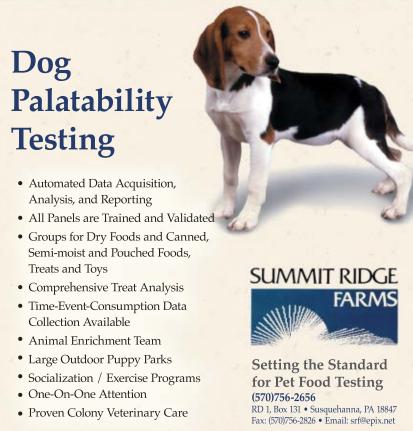
CSB-System International

+1.49.2451.6250 www.csb-system.com

No-mess closure

Weatherchem Corp. designs and manufactures the NutraFlapper Clo-





sure, a dispensing closure that allows for easy use in pet product packaging. It has a half-moon shaped orifice that provides controlled, no-clog, no-mess dispensing, accord-



ing to the company. NutraFlapper closes with its signature audible "snap" that signifies locked-in freshness.

Higher delta tocopherol antioxidant naturally increases product shelf life. Powder or Liquid Ameri-Pac.com 1-800-373-6156

Weatherchem Corp.

+1.330.425.4206 www.weatherchem.com



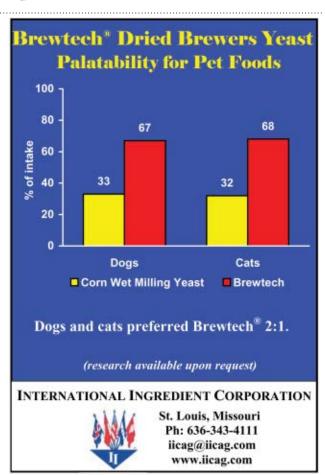
Probiotics for cats and dogs

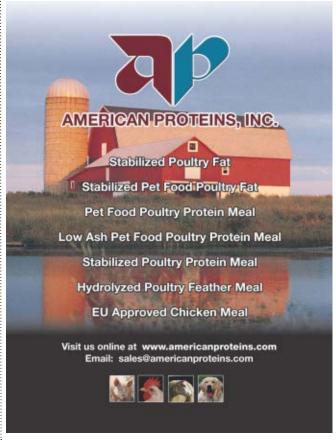
Liv-Pro from MLF Biotech is a multi-strain blend of probiotics enhanced with additional functional ingredients for promoting digestive health, immune function, urinary tract support and bone and joint support. The probiotic blend is meant for cats and dogs, according to the company, and is traceable and safe for animal consumption.

> MLF Biotech Inc. +1.574.658.2266 www.mlfbiotech.com

Dry, dehumidify or cool

The Rotary Batch Dryer-Dehumidifier-Cooler from Munson Machinery is for direct or indirect drying, dehumidifying or cooling of bulk solid materials. The configuration for







direct drying, dehumidifying or cooling is equipped with a material intake chute with ports for introducing heated or cooled air directly into the batch. Configurations for indirect drying, dehumidifying or cooling come with a jacketed vessel that heats or cools the batch indirectly, and are offered with nitrogen-purged systems that eliminate exposure to the atmosphere.

Munson Machinery Company Inc. +1.315.797.0090

www.munsonmachinery.com

The Extru-Technician



To register for your own digital issue of The Extru-Technician, please go to http://watt.netline.com/extru-tech.

It's FREE and the 3rd issue will be in your in-box in time for Petfood Forum in early April.

Petfood Industry REPRINTS:

Take Advantage of Your Editorial Exposure

Customized reprint products of articles from *Petfood Industry* create powerful marketing tools that serve as instantly credible endorsements.

Reprints create a strong message for:

- Sales Aids
- Tradeshow Handouts
- Media Kit Supplements
- Educational Programs
- Direct Mail Campaigns
- Recognition/Investor Confidence



Cat Palatability Testing

- Large Open Community Housing
- Cageless Testing Available
- Time-Event-Consumption Data Collection for Singles and Groups
- Enriched Environment For Singles and Groups
- Socialization Activities for all Cats
- Large Window Areas Overlooking Outdoor Courtyards
- Screened Panels for Performance
- Groups for Dry Foods and Canned, Semi-moist and Pouched Foods, Treats and Toys



Setting the Standard for Pet Food Testing (570)756-2656

RD 1, Box 131 • Susquehanna, PA 18847 Fax: (570)756-2826 • Email: srf@epix.net

Equipment



AUTOMATED PROCESS EQUIPMENT CORPORATION MANUFACTURERS OF:

AUTOMATED BATCHING SYSTEMS MICRO INGREDIENT SYSTEMS **BATCH MIXERS** LIQUID COATERS

WE PROVIDE TOTAL SYSTEMS WITH SINGLE POINT RESPONSIBILITY, DOMESTIC AND INTERNATIONAL.

1201 FOURTH AVE. • LAKE ODESSA, MI 48849 USA PH. 616-374-1000 • FAX 616-374-1010 www.apecusa.com e-mail sales@apecusa.com

- Hammermills
 - Pellet Mills
- Conditioners
- Crumblers
- Counter Flow Coolers



1415 W. Summit Ave, P.O. Box 910 Ponca City, OK 74602 USA Ph: 580-765-7787 • 800-569-7787 Fax: 580-762-0111 www.bliss-industries.com

OS10 CONTINUOUS EXTRUDER PRE-CONDITIONER **SOLIDS & LIQUIDS or DRY-BLENDING** THE OS10 IS

EFFICIENT!

LESS HP - LESS SPACE MORE OUTPUT

THE OS10 IS FRIENDLY!

NO MECH, SEAL OR GEARBOX TO MAINTAIN

THE OS10 IS

EASY DISASSEMBLY SELF-PURGING

THE OS10 IS THOROUGH!

COMPLETE WET-UP AND EVEN DISPERSION

30" X 30" X 14" - 10 HP - 600+ lb/minute

Autocon Mixing Systems, Inc. www.theosten.com • 800 225 6192

Cut Your Wash Down Labor Cost

Model 3597 Inglett Bag Pro™

Versatility. Simplicity. Efficiency.

With all packaging elements integrated into a single touch-screen terminal, Fischbein® Company's 3597 Inglett Bag Pro quickly and easily hangs, fills and closes up to 22 bags a minute. Used with your electronic net weigh scale or auger filling system, the 3597 will streamline your operation.

• No bag-no dump feature • 500-bag magazine capacity

151 Walker Road • Statesville, N.C. 28625 Phone: (704) 871-1159 • Fax (704) 872-3303 sales@fischbein.com • fischbein.com

Fischbein is a registered trademark of Fischbein Company.

USDA and FDA Listed and In Full Conformance of Sanitary Requirements, Deamco Bucket Elevators, Clean-In-Place(CIP) Systems, Vibratory Conveyors and Bulk Storage Systems, Handling Tons of Pet Food Daily, Maximizing Cleanliness and Efficiency.

Deamco Conveyance System

Deamco Clean-In-Place (CIP) System

DESIGN, ENGINEERING & ASSOCIATED MANUFACTURING COMPANY

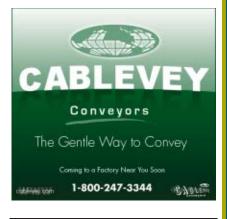
6520 East Washington Blvd.., City of Commerce, CA 90040-1822 (800) 933-2620 or (888) 933-2620 • Fax (323) 890-1139 www.deamco.com • email: deamco@deamco.com

by 40% to 60% The **Houdini** is an all in one pressurized unit that **does it all**.

Foam your food plant faster than ever before. Use the **2 stage** rinse instead of hand scrubbing and then sanitize using the highly accurate positive displacement

chemical pumps. 4 Star Sanitation Solutions Ph/Fax 888-828-8988 www.4starsanitation.com





Manufacture Quality Product with the **Best Altima Hammermill**

Proven, Trouble Free Performance In difficult grind applications.

Mill Technology Company, Inc. 763-553-7416 888-799-5988 gary@mill-technology.com

Equipment



905.885.8168 www.unitrak.com

5D5924-Fischbien Double Fold H/M Bag Sealer 60 ft / minute 5D7005-FPEC 80 cu feet 304 S/S Horizontal "U" Paste Mixer 5C0908-Horizon Systems S/S 3 cu ft / 60L Bag Break Station 5B9711-inglett 1950 Automatic Top Load Bag Hanger 25bpn 5D7881-Ohlson S/S Dual Lane Bulk/Trickle Scale up to 200lb 5C4509-Package Machine Auto form/Fill/Seal Machine 75ppr 5E2550-Roberts Packaging Auto Horiz Form/fill/seal 200ppn 5E0876-Spiroflow Sys Bulk Bag Super Sack Unloader 4400lb 5E3451-Stephan Machinery S/S Emulsifier output; 8800lb/hr

(630) 629-9900

www.fraingroup.com

Fast/Friendly Service HIGH QUALITY WEAR PARTS

For most common Extruders * Cast D-2 Knives * Wear Rings

* Insert Dies * Knifeholders

* Die Plates * Misc. Machined

Parts
Manufactured to OEM or Customers Specifications. Over 15 years experience supplying precision parts to the Feed & Petfood Manufacturing Industry.

New Technology Inc.

11063 Highway 59 North, Gravette, AR 72736 Telephone: 479-787-6772 Fax: 479-787-9957 1-800-684-0042

Home page: www.newtechnology.com



Ph: 574-256-0204

www.laidig.com

Silos & Silo Unloaders Flat & Cone Bottom ~ 6' to 60' in diameter

SAFELY MAXIMIZE MOISTURE CONTENT IN PETFOOD USING

DELTA T MOISTURE/WATER ACTIVITY CONTROL



No Calibration Required Cruise-Control Startup Inside-the-Dryer MC Sensor

On-line Water Activity Control MC Variation Reduced 30 - 45%

On-Line Water Activity Control

Model-Based Control Technology

WATER ACTIVITY SETS UPPER MC SPECIFICATION LIMIT

THAT PREVENTS GROWTH OF MOLD IN PRODUCT

Drying Technology, Inc • Ph 409-385-6422/F6537

www.moisturecontrols.com • drying@moisturecontrols.com





CONVEYING INDUSTRIES, INC.

- #1 in Robotic Palletizing Bags, Bales & Boxes
- Custom Solutions to meet YOUR REQUIREMENTS
- Combining Productivity, Efficiency, and Flexibility Resulting in Precision, Repeatability, and Reliability
- Simplest Palletizing Robot to Teach
- Ideal for Handling Multiple Product Lines ph 303-373-2035 877-600-4874 Fax 303-373-5149



WWW.CONVEYINGINDUSTRIES.COM

sales@conveyingindustries.com

WWW.EXTRUDER.NL / WWW.EXPANDER.NL

Almex b.v., Verlengde Ooyerhoekseweg 29 7207 BJ Zutphen, The Netherlands, tel. +31 (0)575 572666 fax +31 (0)575 572727, e-mail info@almex.nl

<u>Have you heard</u> the latest news?

Petfood Industry offers an E-mail newsletter with the latest industry info. Contact petfoodindustry@wattnet.net to start receiving your copy or register online at www.petfoodindustry.com.

Employment

PROVEN LEADERS with the most experience and largest network in the pet food industry. From entry to executive level. No employee fees. Call in confidence the nearest office toll free and let us go to work for you.

We seek candidates with interest, training and experience in such areas as:

Sales/Mktg/Mgt Tech Service/QC/R&D Plant Mgt/Maint

Processing/Production Executive/Gen Mgt Acctg/Credit/Finance



Since 1969

116 W. 47th, #205 Kansas City, Missouri 64112

(816) 531-7980 FAX (816) 531-7982 e-mail: gjp@agriassociates.com

(Also offices in Columbus, OH; Davenport, Dallas, Memphis, Omaha, Minneapolis, Pittsburgh, Denver, Atlanta, Los Angeles and Fort Myers, FL. Affiliate offices in Amsterdam, Paris, UK, Tel Aviv, Germany, Hungary, Poland and India.)

Visit us at: www.agriassociates.com

Employment

FOOD TECHNOLOGIST.

DAD'S Pet Care, a rapidly growing, family owned pet food company in western Pennsylvania is looking for a Food Technologist. The successful candidate will have a minimum of a bachelor's degree in Food Science or related field and 5 years of product development experience. This position is responsible for product development and nutritional adequacy of assigned products. This includes development of formulas for new products, improving the palatability of existing products and establishing specifications for finished products and raw ingredients. This is a "hands on" position working closely with marketing and manufacturing to see product developments and product changes through from inception to production. Interested candidates should send their resume to



Jov Sherry, DAD'S Pet Care, 18746 Mill Street. Meadville, PA 16335 or e-mail jsherry@dadspetcare.com.

Ingredients

DANISCO

Providing a Wide Range of Solutions For All Types of Pet Food

Gum Blends Functional Systems **Texturants** Specialty Sweeteners **Antioxidants Emulsifiers** Cultures Enzymes

Contact:

fizul.bacchus@danisco.com Tel: 416-757-4126 Fax: 416-757-9243

Mobile: 416-896-4487

de Rosier, inc.

SPECIALIZING IN PET FOOD INGREDIENTS MILLED FROM:

> • corn • wheat • rice • barlev •

• flax • rye • oats

John M. de Rosier 612-339-3566 E-Mail: jderosier@derosierinc.com

Roberto Bari 612-339-3599 E-Mail: rbari@derosierinc.com

Fax: 612-339-3568

Ingredients



Sumitomo Chemical America, Inc.

335 Madison Ave., Suite 830 NY, NY 10017 **QUALITY WITHOUT QUESTION**

• Biotin • D L Methionine

Phone: 1-888-848-0200 • Contact: jharms@sumichem.com

DRIED EGG PRODUCT

Excellent quality protein. Our Dried Egg Product contains **NO** hatchery waste. Plant Approved For EU Export.

Manufactured and sold by:

VAN ELDEREN, INC. Martin, MI

Tel: (269) 672-5123 Fax: (269) 672-9000

GRIFFIN INDUSTRIES' FAMILY OF PRODUCTS:





For more information contact us at:

4221 Alexandria Pike Cold Spring, KY 41076-1897

Tel.: 859-781-2010 • Fax: 859-572-2575 www.griffinind.com

A Tradition in Agri-Business Since 1943

Stryka Botanics **INGREDIENTS**

Natural bulk ingredients for your formulation needs. Experts in botanical, fruit and vegetable powders for the petfood industry. Products in stock for immediate shipment.

Styka Botanics, 1-800-9-STRYKA, info@stryka.com www.stryka.com

High Quality

LaBudde Group 262-375-9111

Profoód

www.profoodinternational.com

Serving Your Ingredient Needs

Amino Acids - Acidulants Kojic rice - Spirulina Antioxidants - Preservatives Glucosamine - Vitamins D-Xylose - Ascorbic Acid

email: info@profoodinternational.com

tel: 1-888-288-0081

ILBUR-ELLIS

WE SPECIALIZE IN:

EU Certified Lamb Meal, Lamb MDM, Lamb Organs Import and Domestic Fishmeals Venison, Pork, Beef & Poultry Products Spray Dried Brewers Yeast Dehydrated Potatoes, Potato Protein & Potato Fiber Peas, Pea Fiber and Pea Flour Tallow & Vegetable Oils Tomato Pomace & Organic Ingredients

VALUE ADDED SERVICES:

Custom Blending & Formulations Custom Packaging & Antioxidant Applications Just-In-Time Deliveries from International Markets

CONTACT US:

613 649-2031 (ph) 613 649-2034 (fx) dafelski@wecon.com

Visit us on the web: WWW.WILBUR-ELLISFEED.COM

Ingredients



INDUSTRIAL DRIED GOODS

Your Complete Source for Dried Fruit Products

Producing High Quality, Dehydrated Fruit and Vegetable Ingredients for Pet Food Manufacturers!

Specializing in Alternative Fiber Sources.

Apple, Blueberry and Cranberry.

100% Natural No Preservatives 1-800-796-9353

5740 Limekiln Rd. • Wolcott, NY 14590 Ph: 315-594-1760 • Fax: 315-594-1956

www.orchardsweets.com



POULTRY MEAL MEAT & BONE MEAL BLOOD MEAL FEATHER MEAL

LAMB MEAL **RAW TRIMMINGS** FISH MEAL **TALLOW** BEEF & LIVER MEAL SPECIAL BLENDS

BADGER TRADING COMPANY, INC.

9400 W. Highland Rd. Mequon, WI 53097 Or

P.O. Box 423 Thiensville, WI 53092 PH: 262/238-1100 • FAX: 262/238-1501 E-mail: bluehrnt@aol.com

Web Site: badgertrading.com

VEGETABLE BLEND

Unique blend of carrots, celery, beets, parsley, lettuce, watercress and spinach

LaBudde Group Inc 800-776-3610 262-375-9111

Product solutions from concept to completion

SK FOOD

Identity Preserved Ingredients Certified Organic & Conventional Non-GMO

- Beans
- Grains
- Brown & Golden Flaxseed and Flax Meal

Product of USA

- Seeds
- Flours
- Meals
- Brans/Germs
- · Oils/Vinegars Cocoa Products
- · Fibers: Soy ProFiber
- · Instant Powders/Flakes
- · Split/Dehulled Soybeans

Let us be your Best Value - Quality, Service, Price - Ingredient Supplier

4666 Amber Valley Parkway • Fargo, ND 58104 USA 701.356.4106 TEL • 701.356.4102 FAX • skfood@skfood.com Visit www.skfood.com for our complete product listing!

Jedwards International, Inc. Leading supplier of Omega-3 Oils

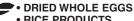
Supplier of Bulk Specialty Oils to the Food, Dietary Supplement and Cosmetic Industries



tel: 617-472-9300 fax: 617-472-9359 www.bulknaturaloils.com



Cereal Byproducts Company



- RICE PRODUCTS
- DRIED BREWERS YEAST
- DRIED WHEY
 BEET PULP
- STABILIZED FLAXSEED MEAL

55 E. Euclid Ave., Suite 410 Mt. Prospect, Illinois 60056

PH: 847-818-1550 FAX: 847-818-1659 Web Site: www.cerealbyproducts.com

RICE PROTEIN CONCENTRATE



Product from Habib-ADM 11d. facility in Pakistan Non GM Conventional and / or Certified Organic

SPECIALTY INGREDIENTS, INC.

Tel: (573) 785-5444 Fax: (573) 778-0152 Email: FAYYAZSAJ@aol.com



Providing purchasing, market analysis and consulting services to buvers of rice and rice co-products

www.nationalrice.com

Pizzey's **Nutritionals**

Angusville, MB, Canada

Enhance the nutritional Value of your feed with

PIZZEY'S MILLED FLAXSEED

Superior Quality Consistent Nutrient Composition Cost Effective Source of OMEGA 3

> 1-800-804-6433 Ph. (204) 773-2575 Fax (204) 773-2317

Web Site: www.pizzeys.com email: info@pizzeys.com



Potato Protein • Brewer's Dried Yeast 1-800-984-4460

www.ingredientsupply.com



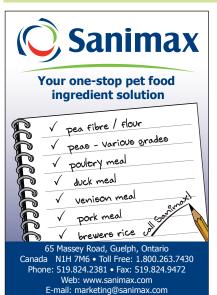
Phoebe Products, LLC 109 Persnickety Place Kiel, WI 53042 Phone: (920)894-3200

Fax: (920)894-4060

Organic Processing and Baking

- · Organic Certified Milling
- Organic Premixes to Your Specs
- · Organic Premixes for Dog Food
- · Organic Premixes for Pet Treats
- Custom Organic Blending • 70% - 99.9% Organic Guaranteed

Ingredients





contact Margaret Hughes t 204/857-4451

petfood@bestcookingpulses.com www.bestcookingpulses.com/pets.html



miller & supplier of

BEST dried peas (various grades)

BEST pea fiber & flours

certified-organic / conventional, non-GM, allergen-free products



Pet Food Ingredient Merchandisers

Steam Rolled Barley Rice Products Flax Products Beet Pulp Potato Products

Pearled Barley Steam Rolled Oats Brewers Dried Yeast **Dried Vegetables** Organic Ingredients

Park Ridge, Illinois www.Allstartrading.com E-mail mail@AllStarTrading.com Toll Free 877-787-7827

TRADE GROUP, LLC

SPECIALIZING IN:

- POTATO FLAKES
- SWEET POTATO FLOUR
- SWEET POTATO FIBER
- TAURINE

LANCE LAUGEN 800-227-8237

lance@lansingtradegroup.com



Enzymes for Flavors

Enzymes for Processing Enzymes for Nutrition

Enzyme Development Corp 360 W 31st, Ste 1102 New York, NY 10001

www.EnzymeDevelopment.com info@EnzymeDevelopment.com

VITALFA brand Alfalfa Nutrient Concentrate, A Natural Green Coloring Agent

Vitalfa Inc.



7121 Canby Ave • PO Box 306 • Reseda, CA 91335 USA Tel: 818-705-4100 • Fax: 818-881-6370 E-mail: rbrewster@vitalfa.com • Website: www.vitalfa.com



Dakota

We supply "super clean" organic and conventional whole and processed grains including: Wheat, flax, durum, barley, oats, rye, triticale and fiber

Hesco.

Contact Brad Hennrich at 800-243-7264 www.hesco-inc.com • www.dakotaorganicproducts.com



PRODUCTS CORPORATION





The leader in the humanization of pet food

Providing Organic, Natural, and Nutritious Sweeteners for the enhancement of palatability and nutritional value

MALT EXTRACT (dry or liquid) • MOLASSES (dry or liquid) Rice Syrup, Agave Syrup, Tapioca Syrup

Tel: 800-526-0180; 201-845-4420 • Fax: 201-845-0028 www.maltproducts.com · herb@maltproducts.com

FIBER SOLUTIONS

Apple Blueberry Cranberry

LaBudde Group Inc 800-776-3610 262-375-9111

Product solutions from concept to completion

Wild Alaskan Salmon Oil

Salmon Protein Hydrolysate **Veterinary Resource Group** 1-253-581-1880 email: sales@vrg-usa.com

> Packaging

- * Custom Creators, Producers, and Packagers of extruded animal foods and treats
- * State-of-the-Art, Fully Automated Production and Packaging Systems
- * Also Specializing in Stand-Up Pouch (Roll-Stock or Pre-Made) Packaging Services

Our People and Facilities are Dedicated to Meeting your Production Needs

Organic Certified A.I.B Superior Rating USDA - APHIS (EU) Certified

Stand Up and Be Counted With C.J. Foods' **Custom Pet Food Processing and Packaging**



C.J. Foods, Inc.

Sales Office 121 Main Street Bern, KS 66408 785-336-6132 sales@cjfoodsinc.com

Your Partner In Packaging.

Over 25 Years Strong Convenient Midwest Location Multiple Lines & Packaging Capabilities GMP/SPC/AIB Trained Staff Rapid Turnaround Time

> info@tollpackaging.com www.tollpack.com

Call today for a quote!

888.248.8423



KENNELWOOD INC.

Twenty-five years of pet food testing for palatability and nutritional adequacy.

217 356-3539 email: dowatts@aol.com

ELISA Technologies, Inc.Laboratory Testing Services & Test Kits

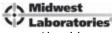
"Committed to Food/Feed Safety - Veterinary Diagnostics"

MEAT SPECIATION • MYCOTOXINS

ALLERGENS • ANTIBIOTICS • HORMONES

Tel: 352-337-3929 Fax: 352-337-3928 2501 NW 66th Court, Gainesville, FL 32653 Web: www.elisa-tek.com Email: info@elisa-tek.com

Professional Laboratory Testing & Analysis for the Pet Food, Environmental, Food, Water and Agricultural Industries.



www.midwestlabs.com

13611 B St ◆ Omaha NE 68144-3693 (402) 334-7770 Phone ◆ (402) 334-9121 Fax

ATTN: Petfood, Food and Feed Manufacturers, Suppliers, Allied Trades Call us for your extrusion

related research needs.

Kansas State University, Extrusion Lab; Processing Research and Product Development;

Lab- and Pilot-Scale Extruders and Dryers; Eric Maichel, Operations Mgr.

101 BIVAP, 1980 Kimball Ave. Manhattan KS 66506-7100 (785) 532-4802

GRAIN SCIENCE emaichel@ksu.edu

Stand-Up Pouch Machinery

- Fill/Seal
- Form/Fill/Seal

For all your stand-up pouch requirements



126 Avenue C Battle Creek, MI 49037

(269) 962-5525 Fax: 269-962-7041 www.robertspackaging.com

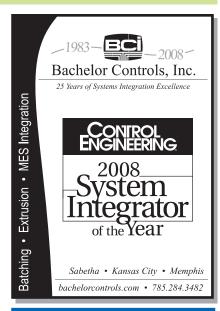
Services



Custom Formulation Private Label Pet Food

"The Race for Quality Has No Finish Line."

Ohio Pet Foods, Inc. 38251 Industrial Park Road Lisbon, Ohio 44432 330-424-1431 Fax: 330-424-1108 800-THE-1-PET info@ohiopetfoods.com www.ohiopetfoods.com



Creative Formulation Concepts

CFC's Optimization Models speak the language of complex recipes

410-267-5540 www.creativeformulation.com

➤ Testing

Blue Ridge Kennel

USDA registered research facility performing petfood testing since 1975.

Traditional and in-home panels available.

Contact: Paul Plessner telephone: 334/567-8195

Romer Labs, Inc. offers:

- Mycotoxin Detection Test Kits: Fluorometric, ELISA, and Lateral Flow - offered in Qualitative and Quantitative Formats
- Using HPLC and TLC Official Reference Methods
- Laboratory Equipment

Our "Total Quality Assurance & Mycotoxin Risk Management Program" is what makes us the Worldwide Leader in Providing Mycotoxin Solutions.



Romer Labs, Inc. 1301 Stylemaster Drive, Union, MO 63084 636-583-8600 www.romerlabs.com email: office@romerlabs.com

➤ Used Equipment

Carousel-Dryer (Klöckner) T 225.5 cpl.

(Extr. Petfood) 2,0 to/h Wales, U.K. July 2001 Contact:
Ulrich Grahn
grahn@going-export.de
+49 2680-8221





New Conex Extruders
All replacement parts for Instapro extruders
Replacement parts for Instapro Model 2000& 2500 rebuilt extruders
1400 S. Spencer Rd., Newton, KS 67114
Ph: 316-283-9602 • Fax: 316-283-9584
E-mail: gary@continentalagra.com • Web: www.continentalagra.com

For Sale

Used pellet mills, hammer mills, mixers, extruders and dryers.

Pyramid Processing Equipment LLC Stilwell, KS 66085

Phone: 913-681-2996 • Fax: 913-681-5925 e-mail: wentwor@msn.com



Petfood Market Expertise... Online Anytime — FREE!



Petfood Industry magazine has compiled a listing of Webinars by leading industry experts on important topics like:

- Novel ingredients
- > Petfood safety
- Sustainable packaging
- L-carnitine benefits



Review our archives anytime at www.petfoodindustry.com/webinars.aspx

- All seminars are one hour in length.
- View seminars over the Internet a high-speed Internet connection is required.
- Attendance is FREE!



Ad Index

| Company Name | Page No. | Company Name | Page No. |
|----------------------------|----------|-----------------------------------|------------|
| 3D Corporate Solutions LLC | 26-27 | Martek Biosciences | 58 |
| ADF-Amer Dehydrated Foods | 5 | Nordenia USA | 39 |
| ADM Alliance Nutrition | 72 | NutraCea | 19 |
| Aeroglide Corp | 48 | Omega Protein Inc | 50 |
| AFB International | 44-45 | Ometric Corporation | 41 |
| Alcan Packaging | 55 | Ottevanger Milling Eng BV | 74 |
| Amandus Kahl GmbH & Co KG | 66 | Pactiv Corp | 35 |
| Ameri-Pac Inc | 3, 76 | Palmetto Industries Inc | 65 |
| American Proteins Inc | 76 | Pappas Inc | 34 |
| Andritz Sprout A/S | 10 | Peel Plastic Products Ltd | 29 |
| Arista Industries Inc | 54 | The Peterson Co | 11, 14 |
| BHJ A S | 23 | Petfood Enterprise Tech | 28 |
| Bill Barr & Co | 71 | Poet Nutrition | 13 |
| Buhler Inc | 21 | Premier Tech Systs | 22 |
| Columbia/Okura LLC | 72 | Rotex Inc | 12 |
| Conforma Clad Inc | 68 | Royal Canin SA | 61 |
| CPM Wolverine Proctor LLC | 43 | Sanimax Marketing Ltd | 33 |
| CPM/Roskamp Champion | 17 | Schenck AccuRate | 75 |
| Dinnissen BV | 73 | SK Food Intl | 69 |
| DSM Nutritional Prods Ltd | 47 | SPF North America | . 2, 36-37 |
| Exopack LLC | 63 | Summit Ridge Farms | 73, 75, 77 |
| Extru-Tech Inc | 42, 77 | The Scoular Company | 62 |
| Finnie Dist 1997 Inc | 20 | Trouw Nutrition USA LLC | 87 |
| Geelen Counterflow BV | 9 | Union Pack Ind de Embalagens Ltda | 20 |
| Harpak Inc | 51 | US Commodities | 74 |
| Intl Ingredient Corp | 76 | VICAM | 38 |
| Kennelwood Inc | 69 | Weighpack Systems | 7 |
| Land OLakes Inc | 49 | Weiler & Co Inc | 59 |
| Lonza Group | 67 | Wenger Manufacturing Co | 88 |

Bruce Plantz, Vice President, Director of Content bplantz@wattnet.net

EDITORIAL STAFF

Debbie Phillips-Donaldson, Editor-in-Chief dphillips@wattnet.net

Tim Phillips, DVM, Editor tphillips@wattnet.net

Jessica Taylor Bond, Associate Editor jbond@wattnet.net

Candi Teachman, Art Director

EDITORIAL & SALES OFFICE

PETFOOD INDUSTRY, 303 N. Main St., Ste. 500, Rockford, Illinois 61101-1018 USA. Tel: +1.815.734.4171, Fax: 1.815.734.5649 (Editorial), 1.815.968.0941 (Sales).

Steve Akins, Publisher sakins@wattnet.net

Tel: +1.919.387.7961, Mobile: +1.815.209.6444

USA ADVERTISING SALES

Michelle Adams, Sales Manager madams@wattnet.net Tel: +1.815.734.5603 Ginny Stadel, Sales Associate

gstadel@wattnet.net Tel: +1.815.734.5691

INTERNATIONAL ADVERTISING SALES

Tineke van Spanje, European Regional Sales Manager spanje@xs4all.nl

Tel: +31.495.526155, Fax: +31.495.525126 **Ding Ding Li** (CHINA only)

Dingdingli@vip.163.com Tel: +86.21.64474625

PUBLISHING SERVICES

James Wessel, Circulation Director For subscriptions, address changes, past copies jwessel@wattnet.net

Robert Portillo, Production Manager For advertising material, deadlines and processing rportillo@wattnet.net

ADMINISTRATIVE STAFF

Leslie A. Watt, Chairman Emeritus

James W. Watt, Chairman

Gregory A. Watt, President/CEO

Tim Smith, COO, VP Finance, Corp. Secretary/Treasurer

Joyce Neth, VP/Director of Insight, Research and Development

SUBSCRIPTION INQUIRIES/ CHANGE OF ADDRESS

Contact the Circulation Department at 303 N. Main St., Ste. 500, Rockford, Illinois 61101-1018 USA. Tel: +1.815,734.4171; Fax: +1.815,968.0513; E-mail: jwessel@wattnet.net. Subscription print edition prices: USA \$84.00/yr, Canada \$102.00/yr, Outside USA & Canada via Airmail \$144.00/yr; \$14.00 per copy unless marked. Digital edition sent by email: \$36.00/yr. Prices in US dollars. Business or occupation information must accompany each subscription order. For change of address, contact the circulation department listed above and give BOTH old and new address.

Photocopy Permission: Permission is granted by the copyright owner, Watt Publishing Co., provided the appropriate fee is paid directly to Copyright Clearance Center, Inc., 222 Rosewood Drive, Danvers, MA 01923 USA, tel +1.978.750.8400, fax +1.978.750.4470.

Bulk Reprints: Contact FosteReprints, +1.866.879.9144 or www.fostereprints.com.

© Copyright 2008, Watt Publishing Co. All rights reserved



Something to Chew On comments BY DEBBIE PHILLIPS-DONALDSON

Recovering from a crisis

t was about this time a year ago—March 16, 2007, to be exact—that the petfood industry, at least in the US, became aware of some sort of product recall. We started hearing that Menu Foods had issued a precautionary recall of cuts-in-gravy style dog and cat foods because of possible contamination.

What started as "precautionary" and "possible" quickly became a real crisis, as more than 60 million cans and pouches of petfood representing about 100 brands—from economy-priced to superpremium—were pulled from shelves over the ensuing weeks. It seemed nearly every day brought a new recall notice, as another manufacturer's products were implicated, including a few dry foods.

Dozens of pets were reported sickened or killed by petfood contaminated with melamine that had been added to ingredients—wheat flour mislabeled as wheat gluten, plus rice protein—imported from two Chinese suppliers.

One year later ...

A report issued a couple months ago by the American Association of Veterinary Laboratory Diagnosticians showed more than 300 North American pets—236 cats and 112 dogs—had died from eating the contaminated food. (That number may increase, because it included only verifiable cases reported to authorities at that time.)

As we were working on this issue, we received news that a federal grand jury in Kansas City, Missouri, USA, had indicted the two Chinese companies along with ChemNutra, the Las Vegas, Ne-

Tell us what you think!

Send letters to the editor to editor@ petfoodindustry.com or post your comments online at www.petfoodindustry.com

We have ongoing signs that our industry is still strong and continuing to grow.

— Debbie Phillips-Donaldson



vada, USA, company that had imported the contaminated ingredients into the US. (See Industry News, p. 8.)

And, as reported in recent issues, the US federal government has introduced and, in some cases passed, new laws and regulations affecting petfood safety. At the same time, many manufacturers—those that had products recalled and those fortunate enough to escape direct involvement in the crisis—have been stepping up their safety and testing programs to prevent similar contamination problems in the future. These companies and others have also begun to promote their safety measures to consumers.

The silver lining

Our April issue will include much more in-depth analysis of how the 2007 recalls have affected the industry in the short and long term. Not all the outcomes are negative. A renewed focus on safety can only be a good thing, especially if it might lead to at least closer to adequate funding for US regulatory oversight.

And, we have ongoing signs that our industry is still strong and continuing to grow. Besides hard data, such as sales gains in both the US and global petfood markets, my recent business trips have provided anecdotal evidence:

➤ A Feeds & Pet Food Extrusion seminar at Texas A&M University (College Station, Texas, USA) in late January included participants from around the world seeking to learn more about petfood. They represented not just developed markets like Western Europe and North America but also countries from regions starting to come on strong, such as Egypt, Thailand, Romania, Columbia. Mexico and Trinidad.

- A visit to Novus International Inc. in St. Charles, Missouri, USA, revealed how animal feed ingredient suppliers are beginning to see the huge potential in petfood and are even considering going directly to consumers with retail products.
- ➤ Global Pet Expo, the largest pet trade show in the US (held in San Diego, California, in February this year), showcased dozens of new petfood-related products: potentially category-changing ones such as WholeMeals from Mars (see Market Report, p. 70), plus lots of premium, natural or organic petfoods and treats (sweet potatoes and exotic animal parts were everywhere, along with functional ingredients).

While we're all still learning from the lessons of the 2007 recalls, I'd say most of the industry is moving quickly ahead.

Phillips-Donaldson is editorin-chief of Petfood Industry magazine. E-mail her at dphillips@ wattnet.net.

WE EAT, SLEEP AND THINK PETFOOD...









VISIT US AT PETFOOD FORUM AT BOOTH 319



115 Executive Dr. Highland, IL 62249 Tel: 800-365-1357 Fax: 618-654-7012

www.trouwnutritionusa.com



There are times when wise resource management actually means using someone else's resources. Step into our die room and you'll see exactly what we mean. Peruse our product sample collection and let your imagination run wild. Experience the inspiration for yourself.

Celebrating its 40th anniversary in 2005, the Wenger Technical Center offers more knowledge and skill in all aspects of extrusion and drying technology than anyone in the industry. It's experience we offer in your quest to plan projects; develop product prototypes; perform laboratory analysis, and engineer processes. No matter where the inspiration begins, Wenger can help put your product on the market ahead of the competition.